

LEYCON

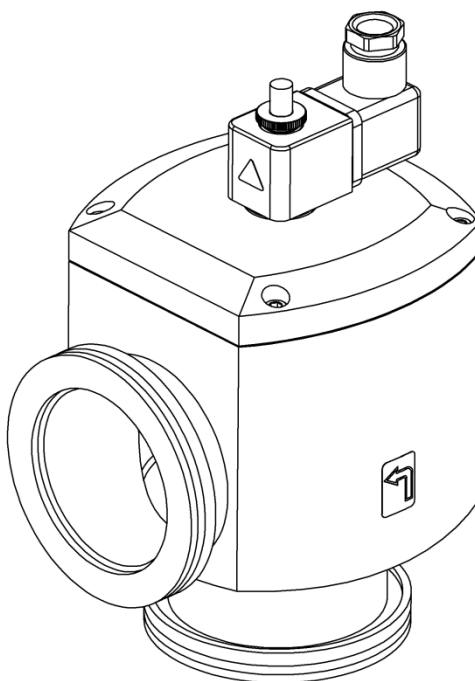
User manual GA06234_002_C2/2020

SECUVAC® DN 63/100 ISO-K

- with venting valve

Part numbers

215 205	215 225
215 206	215 226
215 207	215 227



Imprint

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Original document The German language version of this user manual is the original document. All other languages are a translation of the original user manual. In case of deviations the information within the original user manual is valid.

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1 Description of product

1.1 Important information



This symbol points to a very important statement that requires particular attention.

Example:



Leybold disclaims any liability for damages resulting from inappropriate packaging.

1.2 Identification of product

The fabrication number and part number are fixed on the product directly or by means of an identification plate.

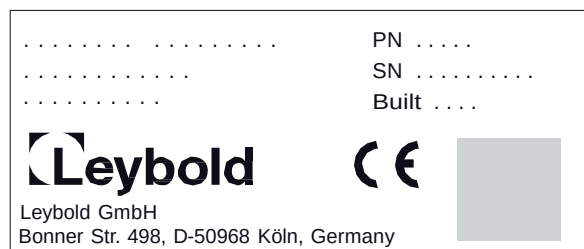
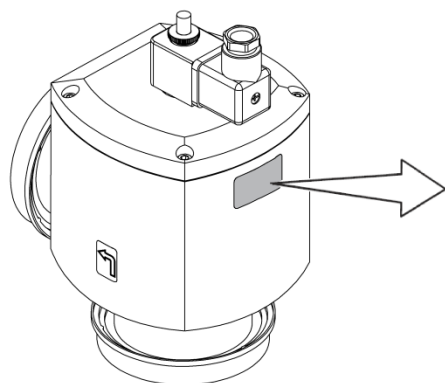


Figure 1-1

PN: Part number

SN: Fabrication number



In all communications with Leybold, please specify the information on the product nameplate.



SECUVAC® is a registered trademark of the Leybold GmbH.

1.3 Validity of the user manual



This document applies to products with the part numbers below-mentioned.

List of part numbers

Type	Supply voltage	Part number
DN 63 ISO-K	24 VDC $\pm 10\%$	215 205
DN 63 ISO-K	90 ... 126 VAC / 50 ... 60 Hz	215 206
DN 63 ISO-K	180 ... 253 VAC / 50 ... 60 Hz	215 207
DN 100 ISO-K	24 VDC $\pm 10\%$	215 225
DN 100 ISO-K	90 ... 126 VAC / 50 ... 60 Hz	215 226
DN 100 ISO-K	180 ... 253 VAC / 50 ... 60 Hz	215 227

Table 1-1



If not indicated otherwise in the legends, the illustrations in this document correspond to the valve with the nominal diameter DN 63 ISO-K. They apply to the valve with the nominal diameter DN 100 ISO-K by analogy.

1.4 Technical data

Material

Item	Material
Valve housing	EN AW-6082 (3.2315)
Flange	EN AW-6082 (3.2315)
Seals	FPM

Table 1-2

General technical data

Type / Item	Value / Description
Type	SECUVAC®
Connection flanges	DN 63 ISO-K / DN 100 ISO-K
Pressure range [mbar], absolute	$1 \cdot 10^{-8}$ to 1000

Type / Item	Value / Description
Pressure difference Δp [mbar]	
For closing ¹	>150
For opening ¹	<150
Switching times [s]	
Opening time	< 30
Closing time	< 0.1
Response time	< 0.05
Conductance [l/s] ²	
DN 63	126
DN 100	300
Mounting position	any
Tightness [mbar l/s]	
Housing	< 1×10^{-9}
Valve plate	< 1×10^{-5}
Venting valve	< 1×10^{-7}
Temperatures [°C]	
Ambient temperature	5 to 50
Pilot valve	
Ambiance 20 °C	<55
Ambiance 50 °C	<80
Bakeout temperature	
Housing	<60
Actuator	<50
Nominal voltage	see product nameplate
Nominal power	
DC [W]	2.5
AC [VA]	5 pickup / 3.7 holding

¹ ... the valve. For more information see chapter «5 Operation».

² For air with molecular flow.

Type / Item	Value / Description
Type of connection	cable socket according to DIN 43650
Duty cycle	100% i.e. continuous duty possible
Weight [kg]	
DN 63	2.4
DN 100	5.1
Protection category	IP 65 according to DIN 40 050

Table 1-3

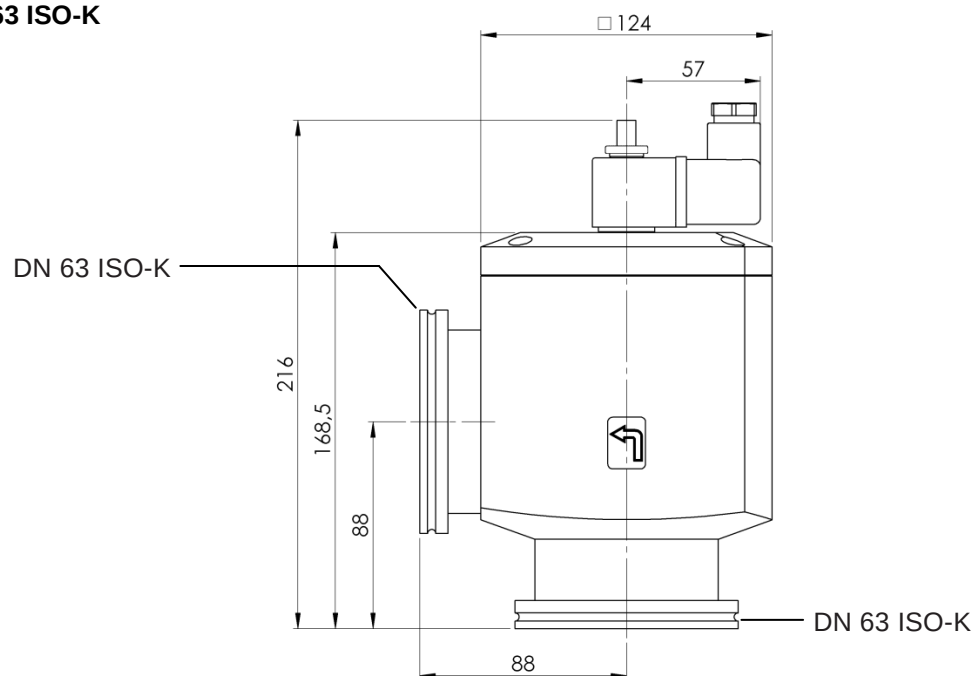
Dimensions [mm]**DN 63 ISO-K**

Figure 1-2

DN 100 ISO-K

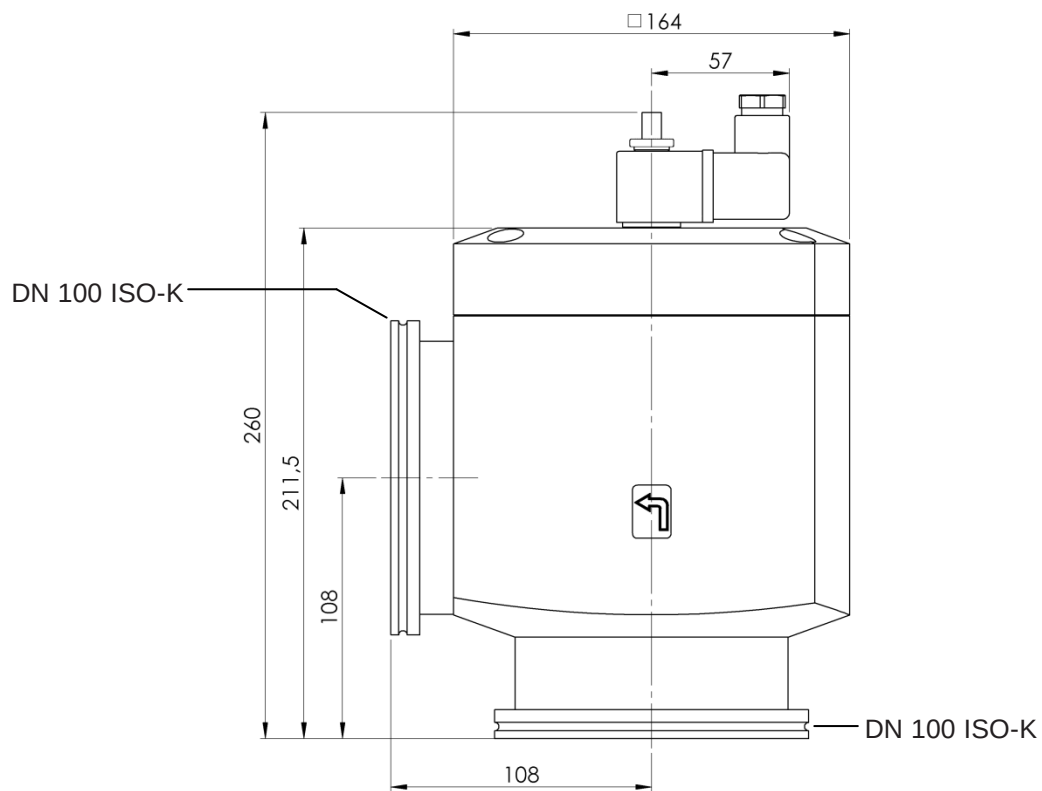


Figure 1-3

1.5 Components delivered with the valve

Protective covers on both flanges.

The original document of this user manual in German language is also enclosed.

1.6 Warranty

Leybold assumes no liability if the end-user or third parties:

- disregard the information in this document
- use the product in a non-conforming manner
- make any kind of interventions (modifications, alterations etc.) on the product
- use the product with accessories, options, and add-ons not listed in the corresponding product documentation.

Failures due to contamination or wear and tear, as well as expendable parts (e.g. seals), are not covered by the warranty.

Improperly accomplished maintenance work may reduce the safety, lifetime and performance of the product and lead to refusal of warranty claims.



Maintenance work not described in this user manual may only be carried out by the Leybold service staff or by specialists trained and authorized by Leybold.

2 Safety

2.1 Compulsory reading material

Read this chapter prior to performing any work with or on the product. It contains important information that is significant for your own personal safety. This chapter must have been read and understood by all persons who perform any kind of work with or on the product during any stage of its serviceable life.

	NOTICE
	Lack of knowledge Failing to read this manual may result in property damage. Firstly, read manual.

 This user manual is an integral part of a comprehensive documentation belonging to a complete technical system. It must be stored together with the other documentation and accessible for anybody who is authorized to work with the system at any time.

2.2 Danger levels

	DANGER
	High risk Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

	WARNING
	Medium risk Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

	CAUTION
	Low risk Indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.

	NOTICE
	Command Indicates a hazardous situation which, if not avoided, may result in property damage.

2.3 Purpose of use

2.3.1 Permitted use

- When the backing pump is switched off or in the event of a power failure, the SECUVAC® valve shuts off the vacuum system and vents the backing pump.
- Use product for clean and dry vacuum applications only. Observe the specification in «1.4 Technical data».

2.3.2 Adverse use

- Use of the product for liquid gas.
- Use of the product without instruction or outside of the permitted limits.
- Detaching of hazard notices, disabling safety systems.
- Conducting any kind of interventions (modifications, alterations etc.) on the product.
- Use with accessories and options, which are not mentioned in the corresponding product documentation.
- Either use, not explicitly mentioned as permitted use, applies as adverse use.

Valves are not suitable for use in processes with

- radioactive substances
- explosive substances
- flammable gas mixtures
- pyrophoric gases
- Liquids or liquid gases
- media condensing in the device
- solids / dust
- oxidative substances with the exception of $\leq 21\%$ oxygen in air
- toxic gases according to GHS categories I and II

The following gases may only be used after consultation with Leybold:

- corrosive gases
- toxic gases according to GHS categories III and IV

	 DANGER Toxic substances and gases If toxic substances or gases are used in the plant, the operator must take the appropriate safety precautions.
---	---

2.4 Obligations / area of responsibility

2.4.1 Manufacturer

Leybold GmbH as manufacturer is responsible for supplying the product, with its user manual and original accessories, in a completely safe condition.

2.4.2 Operator



The operator is the person in charge of the product. The operator ensures that the product is used in accordance with the instructions, and the safety of the equipment in use. Training and deployment of personnel who use the product is also the operator's charge.

The operator has the following duties:

- To know local, operative regulations regarding safety and accident prevention.
- To assure that the national laws and directives are respected.
- To understand safety indications on the product, and instructions in the user manual.
- To immediately inform the manufacturer, if safety shortcomings of the product or its use occur.
- To check the sound condition of the product regularly and to assure the execution of the maintenance works mandated.



The end-user assumes the responsibility in conjunction with the process media used.

2.5 Personnel qualifications

	WARNING Unqualified personnel Inappropriate handling may cause serious injury or property damage. Only qualified personnel are allowed to carry out the described work.
---	--

2.6 General Safety Instructions

- Adhere to the applicable regulations and take the necessary precautions for the process media used.
Consider possible reactions between the materials and the process media.
- Adhere to the applicable regulations and take the necessary precautions for all work you are going to do and consider the safety instructions in this document.
- Before beginning to work, find out whether any vacuum components are contaminated.
Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

2.7 Safety labels

Label	Location on valve
	On protective covers of flanges If lost, the sticker must be replaced.
	On valve body or actuators If lost, the sticker must be replaced.

Table 2-1

3 Function

The SECUVAC® valve shuts off the vacuum system and vents the backing pump:

- when the backing pump is switched off,
- or in the event of a power failure.

The SECUVAC® valve consists of the following modules:

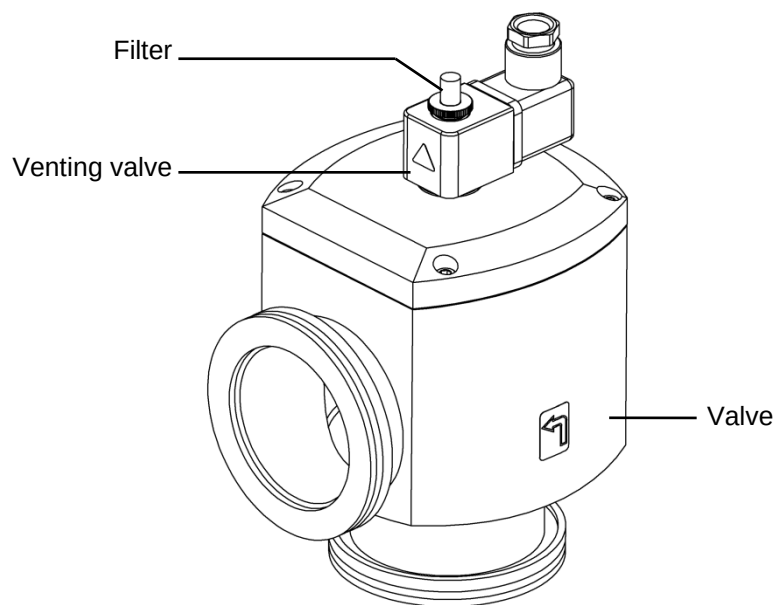


Figure 3-1

4 Installation

The subsequent notes need to be observed for all installation works!



Disconnect electrical power during installation and configurations.



WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.
Only qualified personnel are allowed to carry out the described work.



NOTICE

Contamination

Product may get contaminated because of inadequate handling.
Always wear cleanroom gloves when handling the product.



NOTICE

Inappropriate tools

Sealing surfaces may get damaged.
Do not use sharp-edged tools.

4.1 Unpacking



- Before unpacking, check whether the packaging shows transport damages and the goods could be damaged.
- Check whether the goods are complete and in impeccable condition. If you have any objections, please contact the local agency immediately; see backside of the document.
- Store the original packaging material. It may be useful if products must be returned.



Remove the protective covers from the valve only at the moment when the valve is being installed into the system. Keep unprotected sealing surfaces clean and do not damage them.

4.2 Installation into the system

4.2.1 Vacuum connection

1. Remove the protective lids and connect the safety valve to the backing pump and vacuum system.

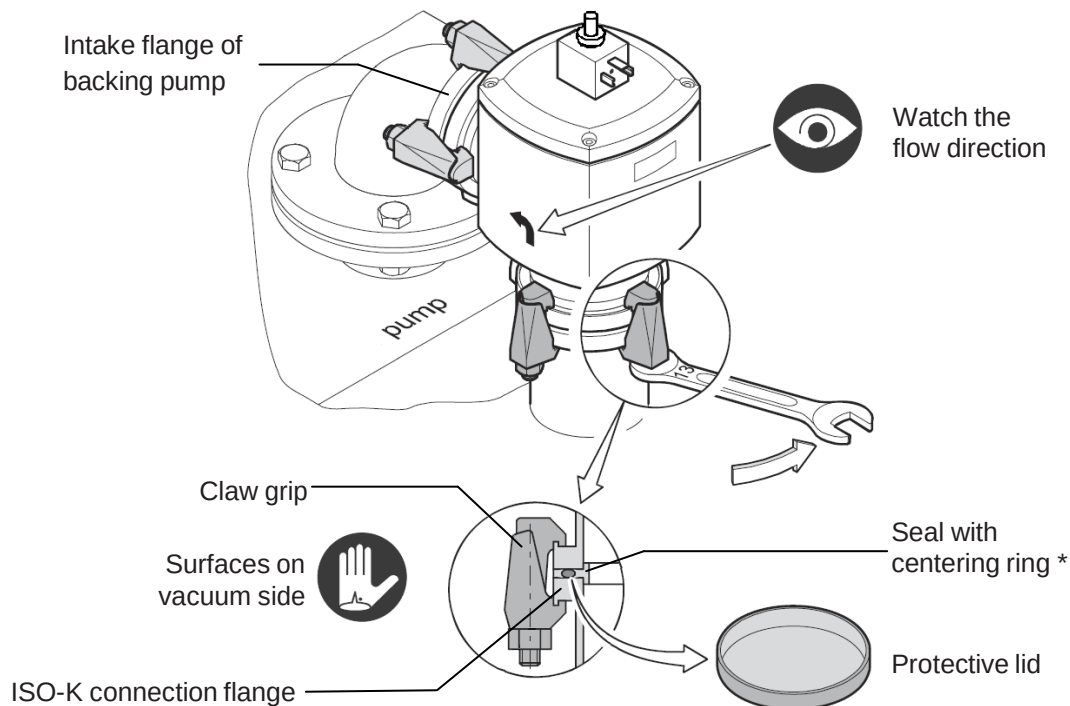


Figure 4-1

* To be provided by end-user



Keep the protective lids.



When installing, tighten the claws crosswise evenly with a tightening torque:

- 32 Nm $\pm$ 1 Nm for DN63 and DN 100 ISO-K

2. Check that the vacuum connections are leak tight.

4.2.2 Electrical connection

	 DANGER Electric shock Parts being under voltage will result in serious injury or death. Before connecting or disconnecting the product, turn off the control system.
	NOTICE Wrong voltage Incorrect voltages can destroy the product. The rating of the supply voltage must correspond to the nominal voltage of the pilot valve.
	NOTICE Interference with sensitive devices Interference with sensitive devices near the solenoid coil may occur. To exclude interference from sensitive devices in the vicinity of the solenoid coil, a suitable interference suppression kit must be installed.

Example of a circuit diagram



Connect the magnetic coil of the vent valve in parallel with the drive motor of the backing pump.

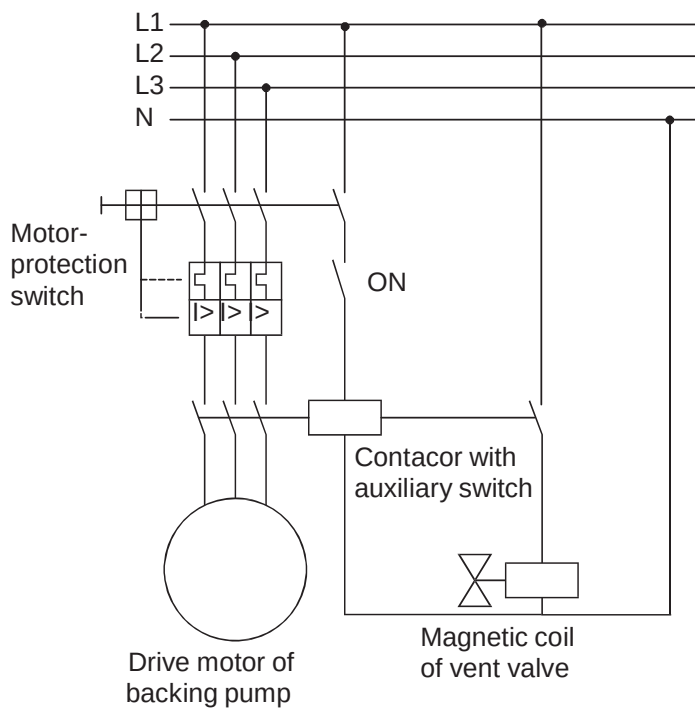


Figure 4-2

Disassembling the cable socket

1. Unfasten the lock screw and pull the cable socket.

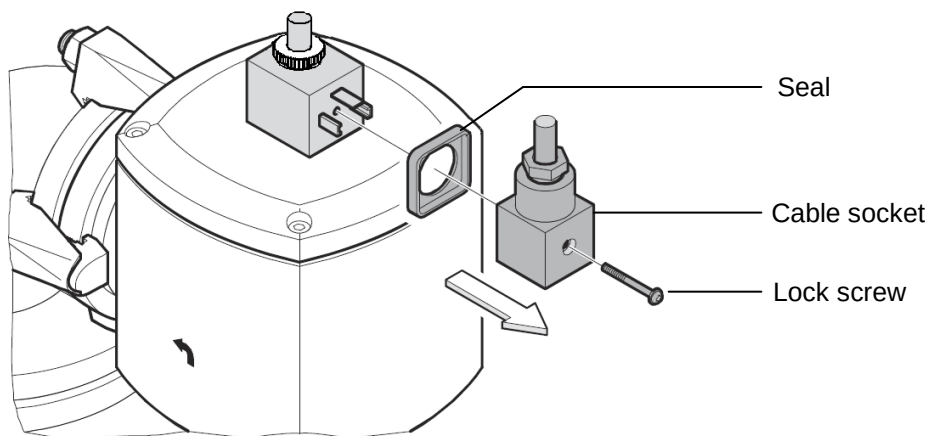


Figure 4-3

Preparing the cable socket

2. Remove the insert.

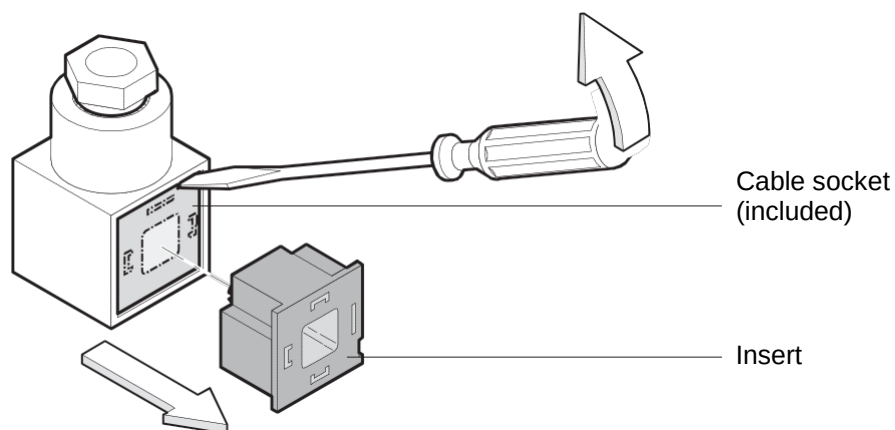


Figure 4-4

3. Unscrew the strain relief and remove the cable gland.

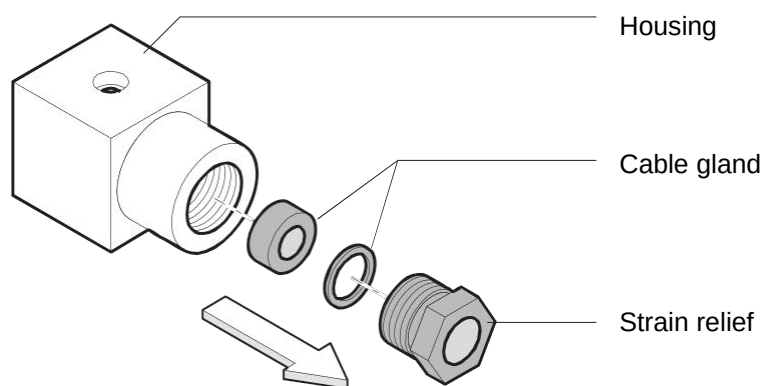


Figure 4-5

Preparing and connecting the cable

4. Slide the nut, washer, seal, and housing on the cable.

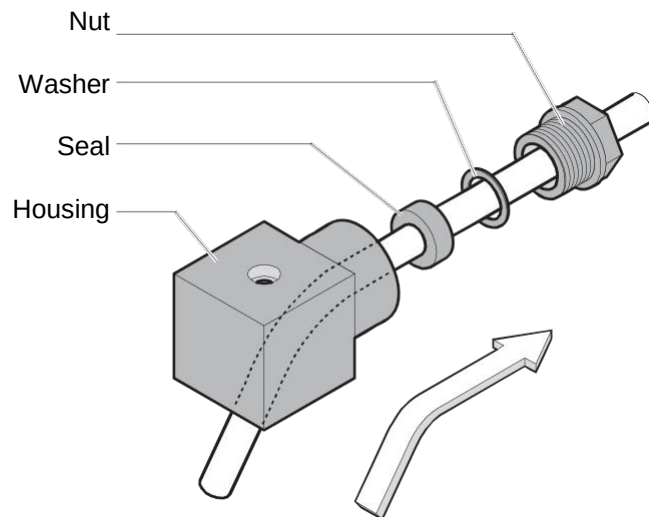


Figure 4-6

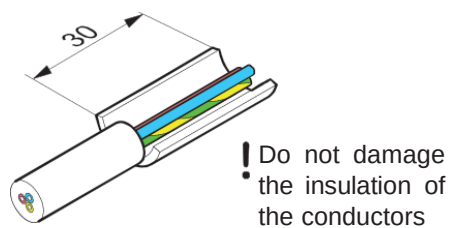


The cable must meet the following specifications:

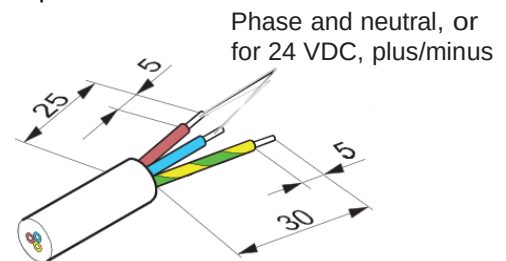
- flexible
- Conductor crosssection 0.75 mm²
- 3 conductors including ground conductor

5. Prepare the cable: skin jacket → strip insulation → twist strands → install and crimp terminal sleeves.

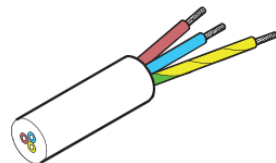
Skin jacket



Strip insulation



Twist strands



Install and crimp terminal sleeves

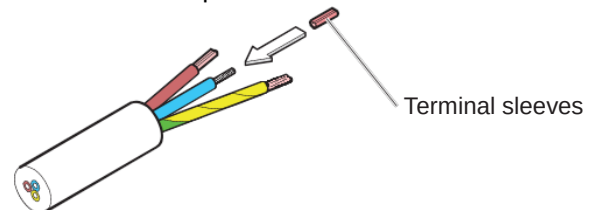


Figure 4-7

6. Connect the cable.

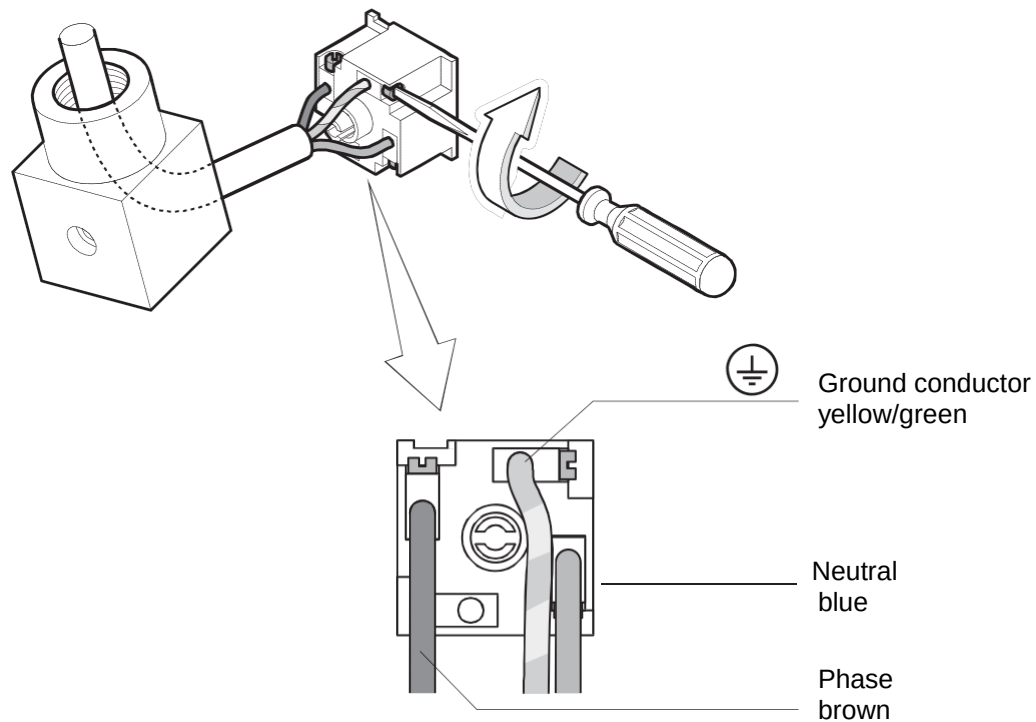
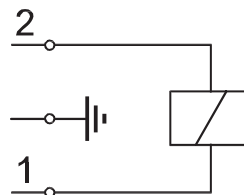


Figure 4-8

24 VDC $\pm 10\%$
 90 ... 126 VAC, 50 ... 60 Hz
 180 ... 253 VAC, 50 ... 60 Hz



The polarity need not be taken into consideration in the 24 VDC version.
 For safety reasons, we recommend connecting the ground conductor also in
 the 24 VDC version.

Assembling the cable socket

7. Push the insert in until it catches.

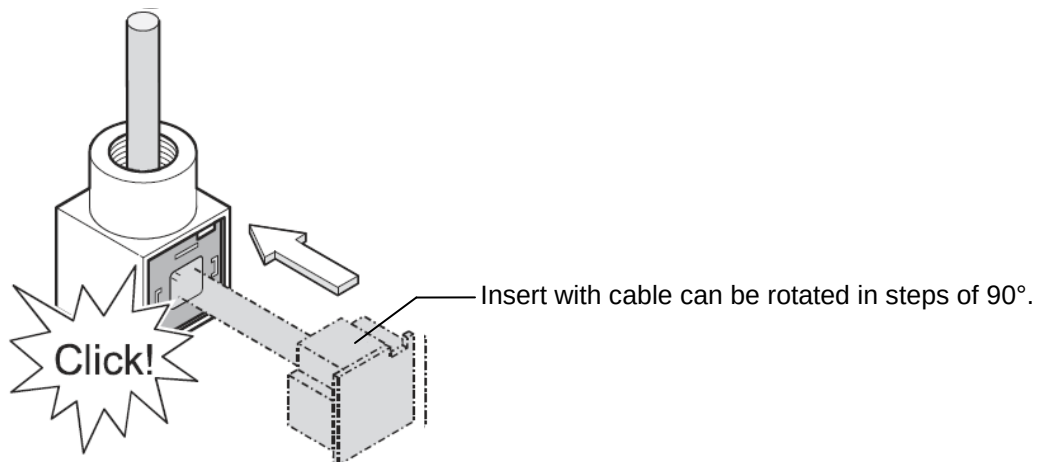


Figure 4-9

8. Push the strain relief into the housing.

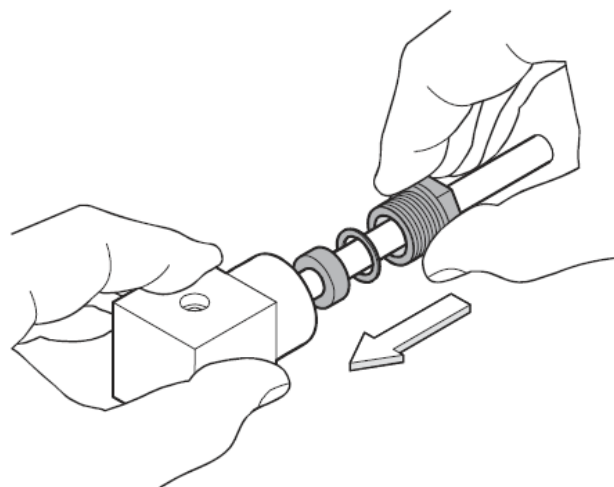


Figure 4-10

9. Tighten the strain relief.

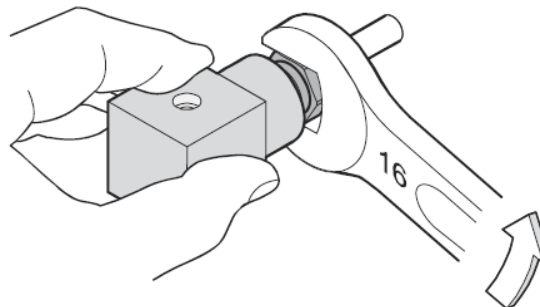


Figure 4-11

Connecting the cable socket

10. Connect the pilot valve to the supply voltage.

- Plug in the cable socket and tighten the locking screw

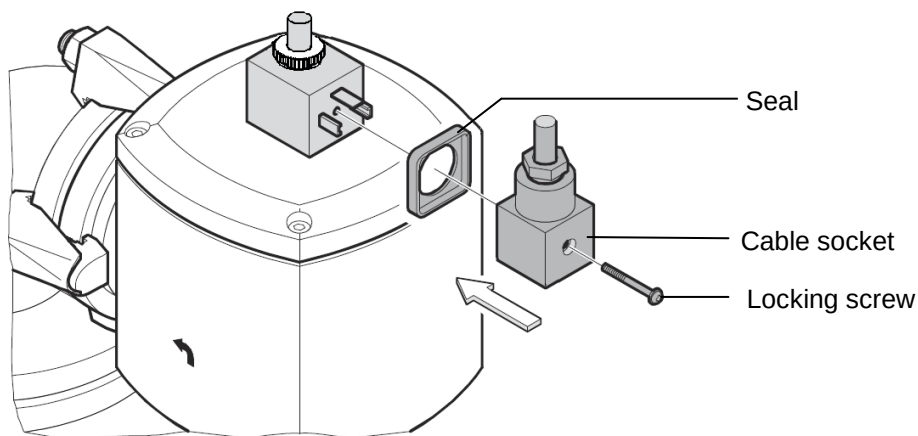


Figure 4-12

NOTICE



Interference with susceptible equipment

Potential interference with susceptible equipment near the pilot valve.

To prevent interference with susceptible equipment near the pilot valve, install the interference suppression kit instead of the sealing profile; see chapter «11 Spare parts and accessories».

11. Connect the cable to the power supply.

DANGER



Line voltage

Incorrectly grounded products can be extremely hazardous in the event of a fault.

Use only a 3-conductor power cable with protective ground. The power connector may only be plugged into a socket with a protective ground. The protection must not be nullified by an extension cable without protective ground.

5 Operation

	WARNING
	Unqualified personnel Inappropriate handling may cause serious injury or property damage. Only qualified personnel are allowed to carry out the described work.
	CAUTION
	Hot surfaces Risk of burning when touching hot surfaces. Wear protective gloves.



The product is ready for operation as soon as it has been installed.

If the valve is operated under harsh or dirty conditions, it should be cleaned / maintained before the specified service time has been reached.

Idle position

When the backing pump and vacuum system are under atmospheric pressure, both the vent and SECUVAC® valve are open.

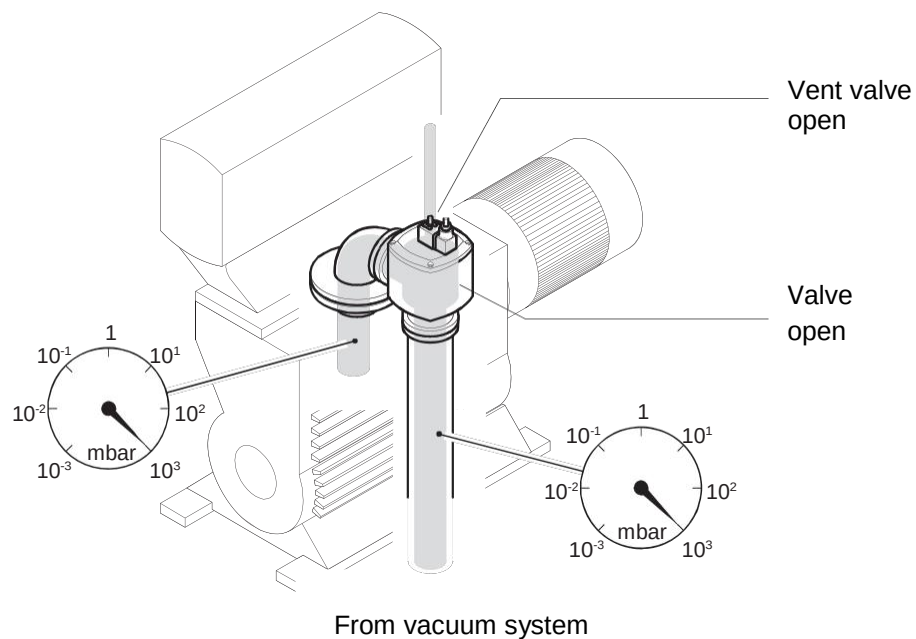


Figure 5-1

Backing pump in operation

When the backing pump is switched on, the vent valve is closed and the vacuum system is evacuated.

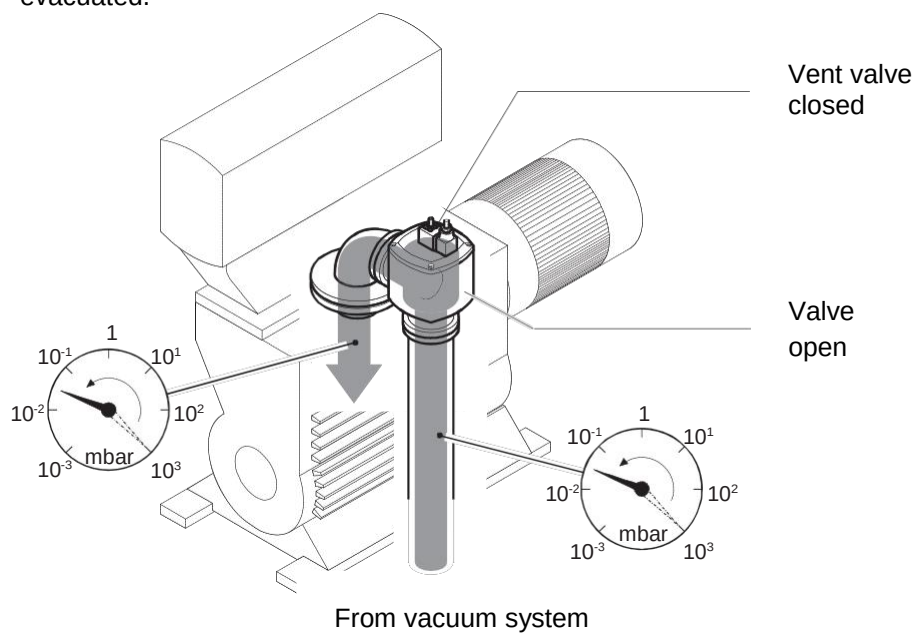


Figure 5-2

Backing pump out of operation

When the backing pump is switched off or in the event of a power failure, the vent valve is opened. Due to the pressure difference between the intruding air and the evacuated vacuum system, the valve is closed. Through the open vent valve, air is admitted to the backing pump.

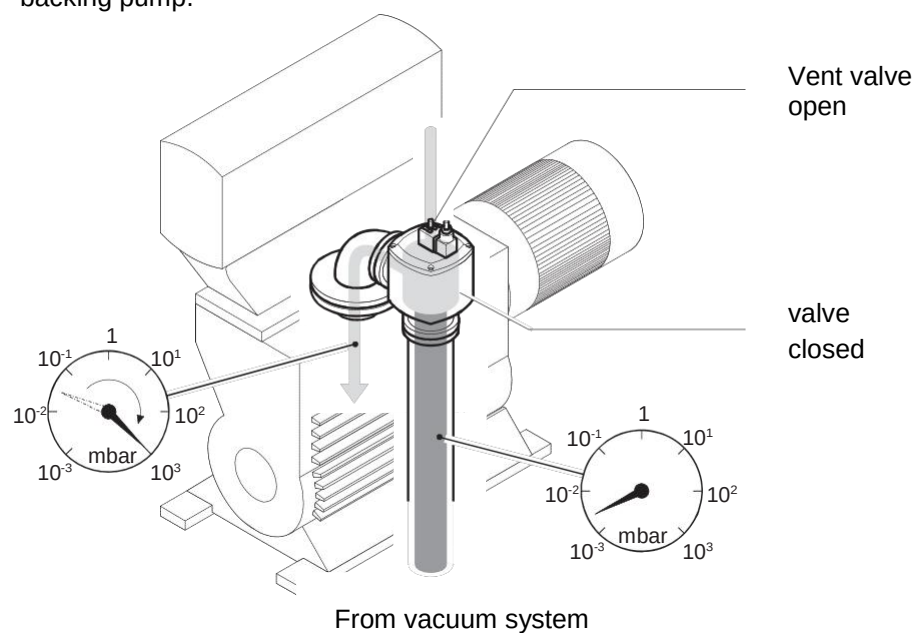


Figure 5-3

Backing pump again in operation

When the backing pump is switched on again, the vent valve is closed.
The SECUVAC® valve is evacuated ...

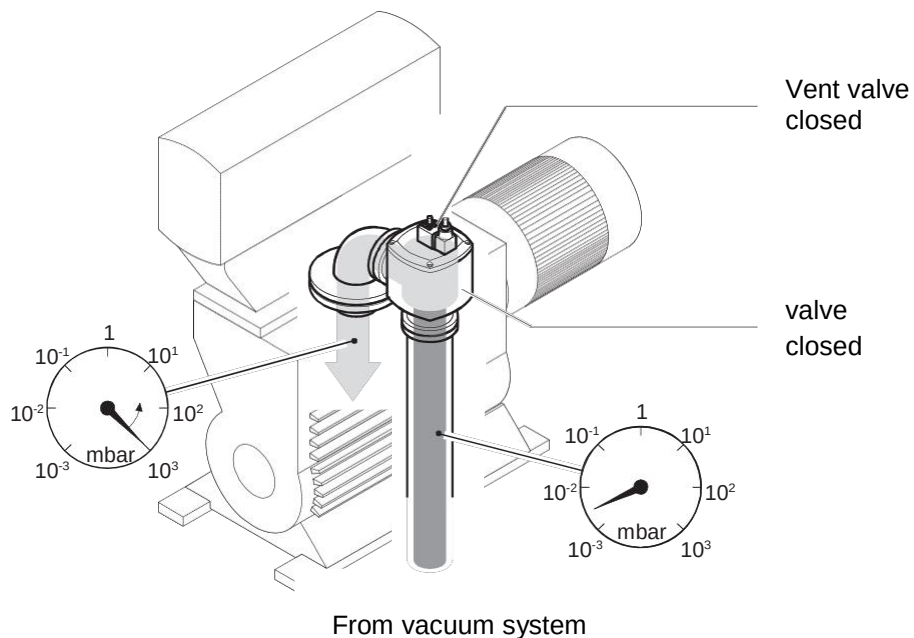


Figure 5-4

... and is opened when the pressure difference Δp to the pressure in the vacuum system drops below 150 mbar.

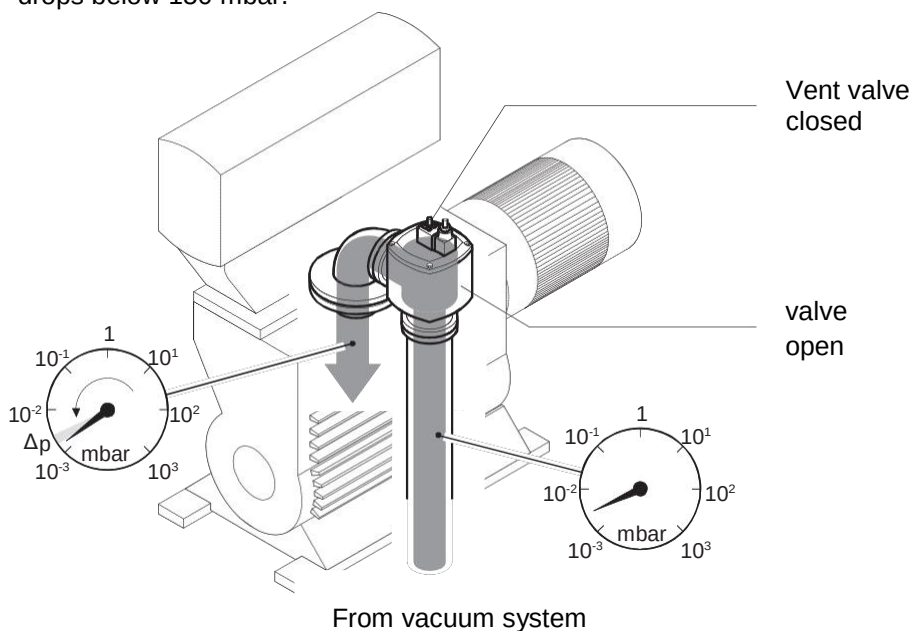


Figure 5-5

Troubleshooting

Error, effect	Possible cause	Troubleshooting
SECUVAC® valve leaks	Valve seat dirty.	Disassemble and clean SECUVAC® valve. Replace diaphragm and seals of valve plate and housing if necessary.
	Seals damaged.	
SECUVAC® valve opens too slowly	Nozzle on piston clogged.	Disassemble and clean SECUVAC® valve. Replace nozzle if necessary.
SECUVAC® valve closes too slowly	Filter clogged.	Replace filter.
	Pole tube clogged.	Disassemble and clean SECUVAC® valve. Replace pole tube if necessary.
SECUVAC® valve hums	Magnetic shunt does not work properly due to dirt. Magnetic coil may burn out.	Clean pole tube and armature. Replace pilot valve if necessary.

Table 5-1

6 Maintenance



Under clean operating conditions the valve does not need any maintenance during the specified cycle life.



Contamination from the process may require more frequent maintenance.



WARNING

Unqualified personnel

Inappropriate handling may cause serious injury or property damage.
Only qualified personnel are allowed to carry out the described work.



WARNING

Contaminated parts

Contaminated parts can be detrimental to health and environment.
Before beginning to work, find out whether any parts are contaminated.
Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.



CAUTION

Hot surfaces

Risk of burning when touching hot surfaces.
Touch hot surfaces only if the valve has cooled down.



NOTICE

Contamination

Product may get contaminated.
Always wear cleanroom gloves when handling the product.



NOTICE

Inappropriate tools

Sealing surfaces may get damaged.
Do not use sharp-edged tools.



Leybold assumes no liability and the warranty becomes null and void if maintenance works are performed, which are not covered by this user manual.

Dismount the valve

1. Vent the vacuum system and wait until the valve has cooled down to $<55^{\circ}\text{C}$.

	⚠ DANGER
Electric shock Parts being under voltage will result in serious injury or death. Before connecting or disconnecting the product, turn off the control system.	

2. Unfasten the locking screw and unplug the cable socket.

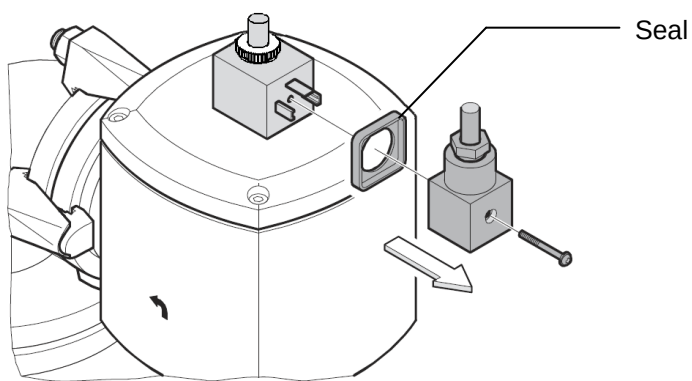


Figure 6-1

3. Disconnect the clamping flange fittings and put the protective lids in place.

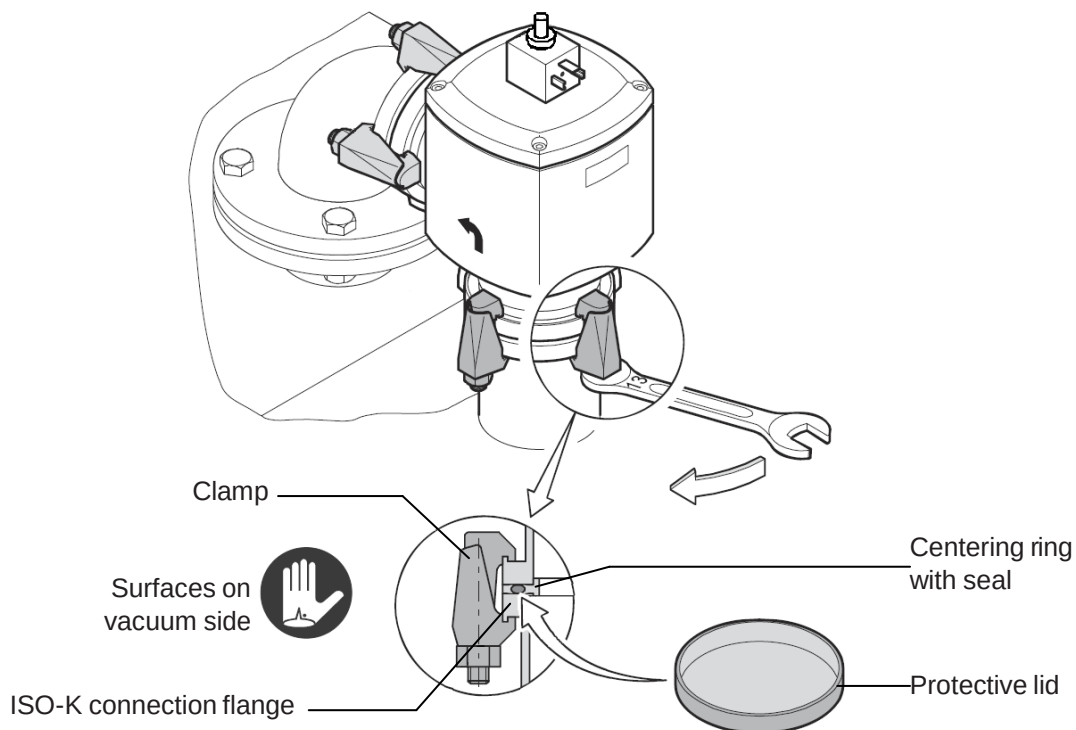


Figure 6-2

Replacing the filter

Unscrew the filter and replace it.

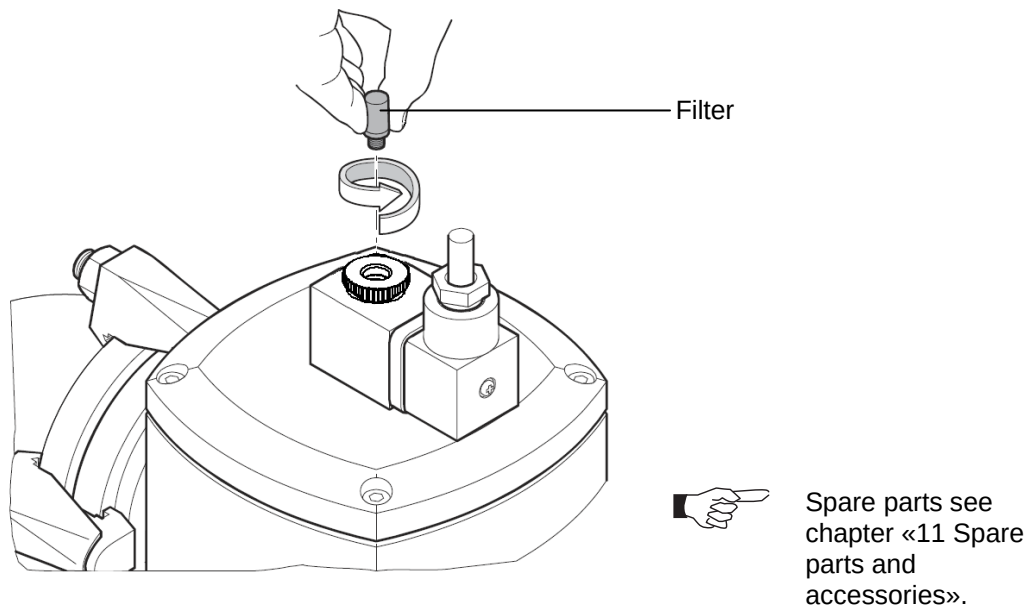


Figure 6-3

Replacing or exchanging the pilot valve

1. Vent the vacuum system and wait until the valve has cooled down to $<55^{\circ}\text{C}$.

	⚠ DANGER
Electric shock Parts being under voltage will result in serious injury or death. Before connecting or disconnecting the product, turn off the control system.	

2. Unfasten the lock screw and unplug the connection socket.

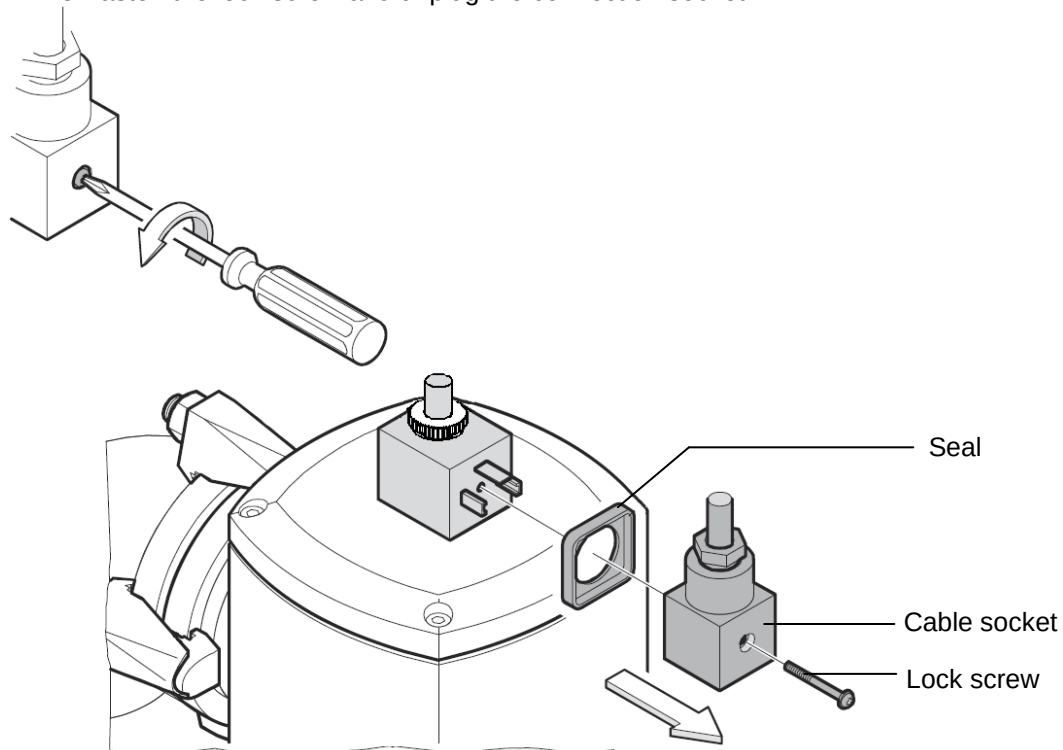


Figure 6-4

3. Remove the clamp and exchange the pilot valve.

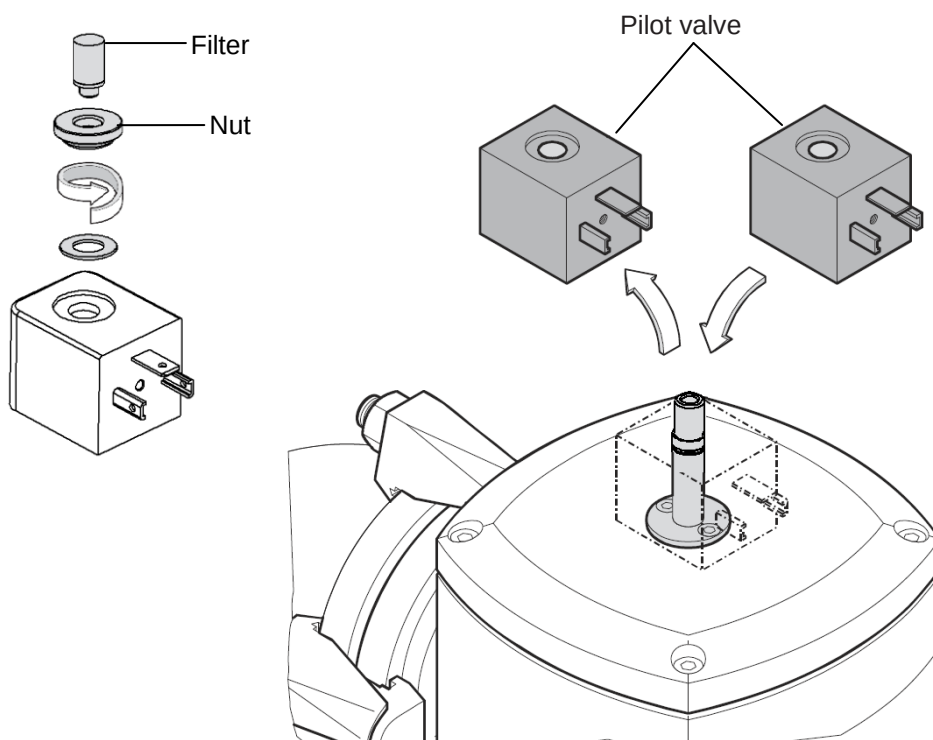


Figure 6-5



NOTICE

Wrong line voltage

Incorrect voltages can destroy the product.

Make sure the nominal voltage of the pilot valve corresponds to the local line voltage ratings.

4. Perform the above steps in reverse order to install the product.

Cleaning the SECUVAC® valve and replacing parts

1. Dismount the SECUVAC® valve, see «Dismount the valve», page 29.
2. Remove the clamp and deinstall the pilot valve.

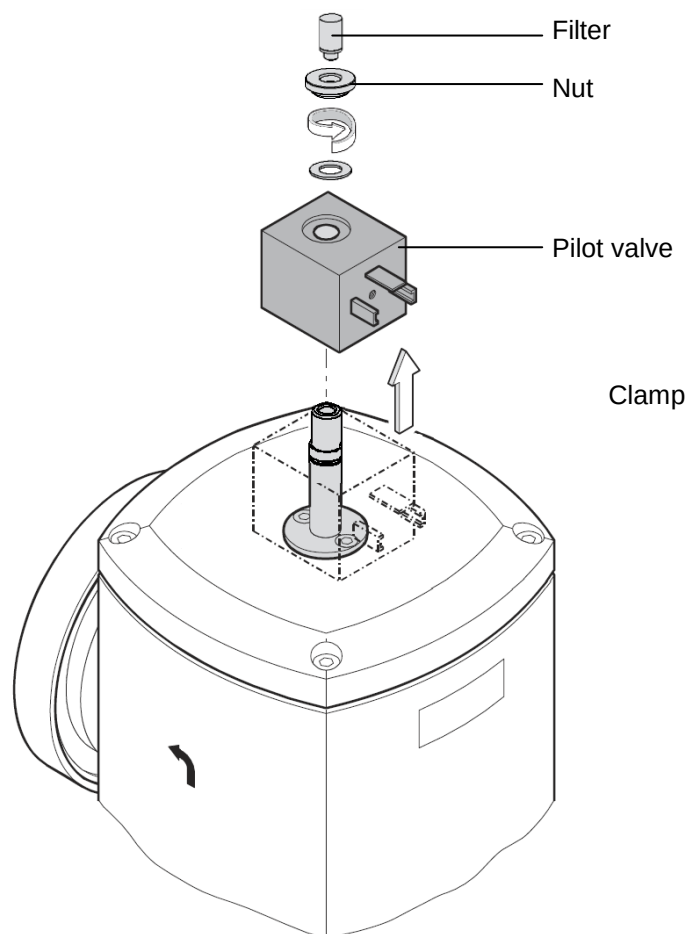


Figure 6-6

3. Remove the filter and pole tube.

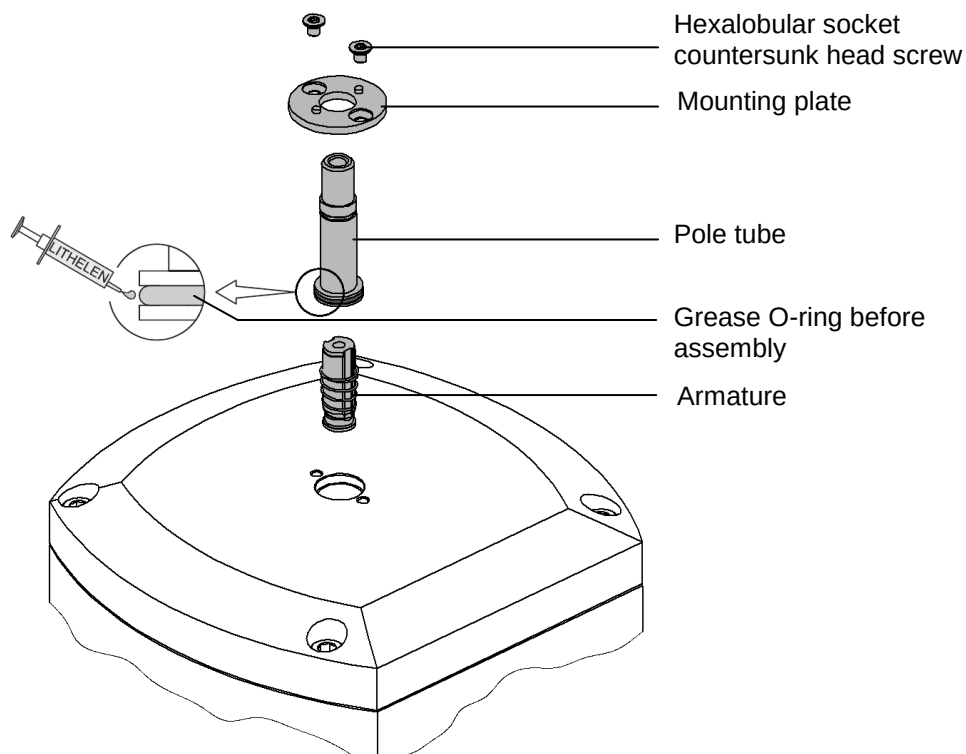


Figure 6-7



For spare parts see chapter «11 Spare parts and accessories».

4. Remove the guiding flange.

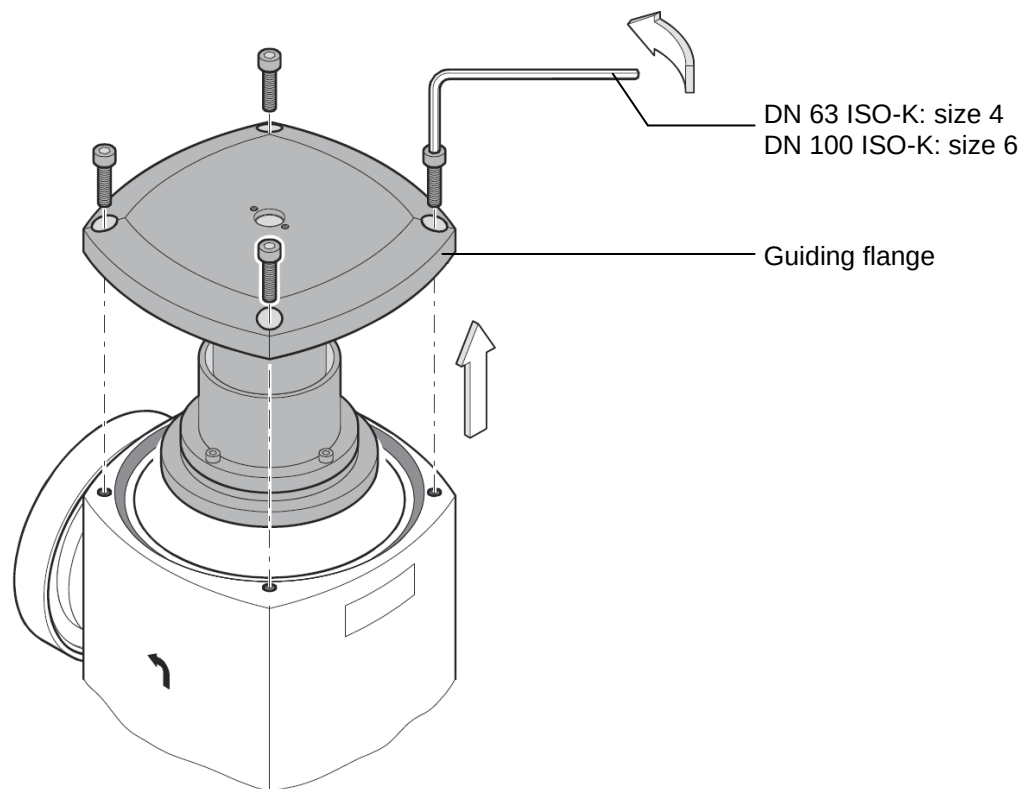


Figure 6-8



When reinstalling the guiding flange, tighten the cap screws evenly and crosswise with the following torque:

- DN 63 ISO-K: 5 Nm
- DN 100 ISO-K: 10 Nm

5. Carefully remove the seals of the valve plate and housing without damaging the sealing surfaces.

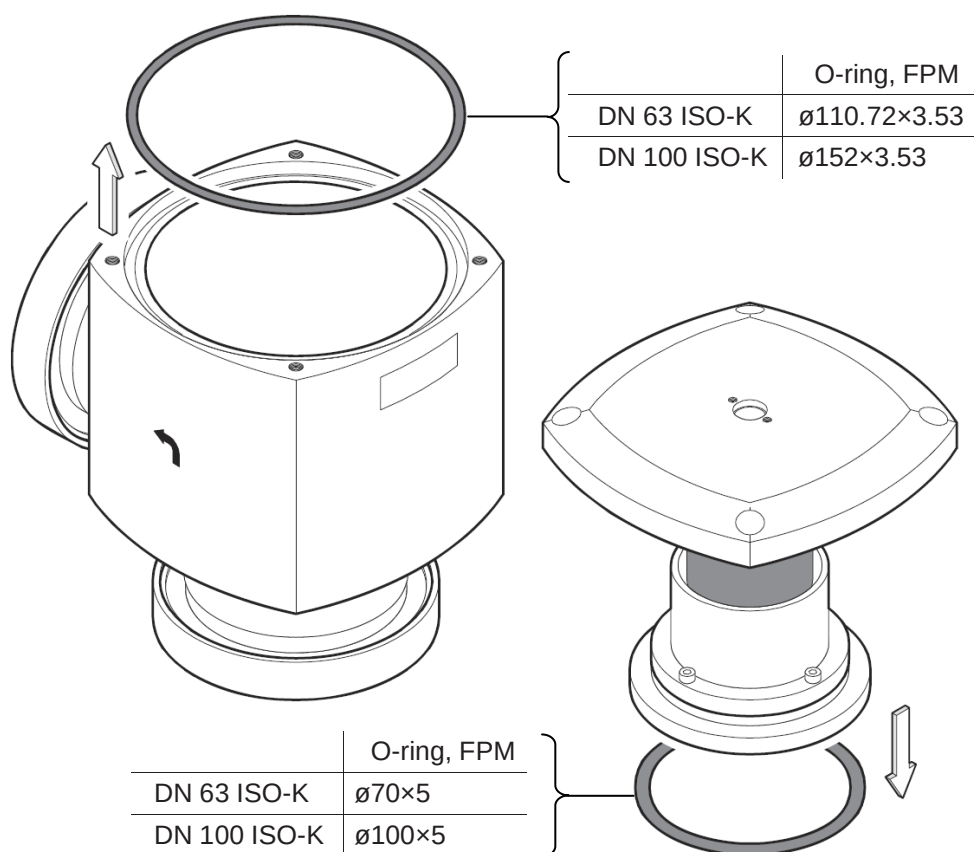


Figure 6-9



When reassembling the product, treat the O-rings with vacuum oil OL 090, and be careful to insert the O-rings level into the grooves without twisting them.



Seal kit see chapter «11 Spare parts and accessories».

6. Unscrew the support tube and push it back.

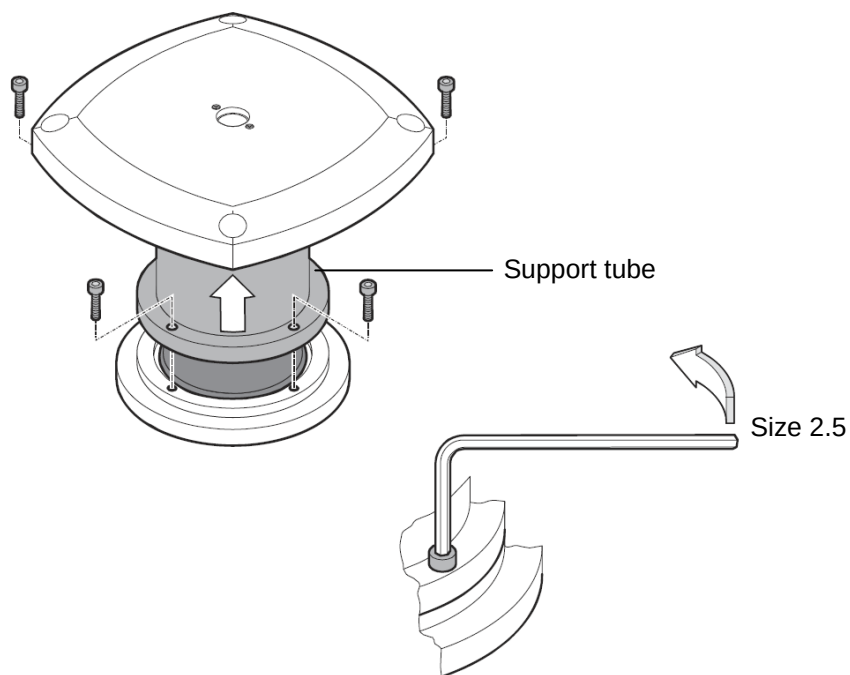


Figure 6-10



When reinstalling the support tube, tighten the cap screws evenly and crosswise.

7. Pull back the diaphragm.

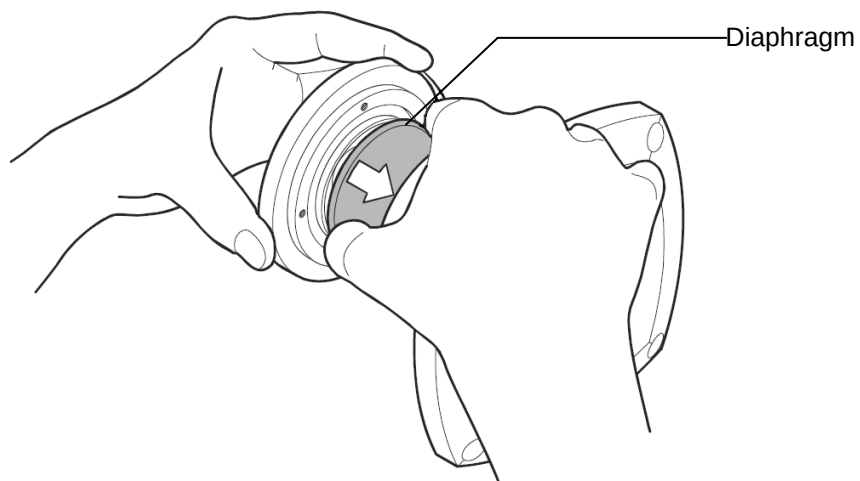


Figure 6-11



When reassembling the safety valve, be careful to insert the diaphragm level into the sealing groove without twisting it.

8. Unfasten the circlip.

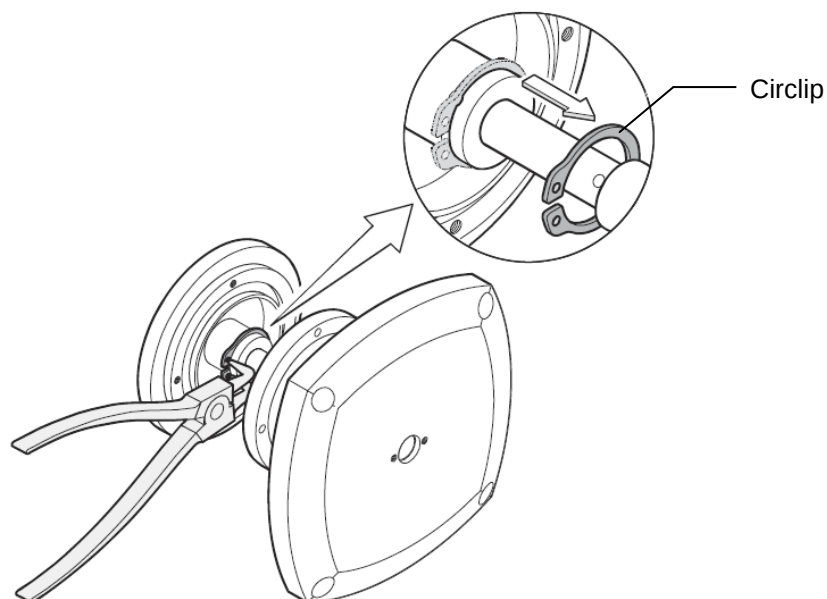


Figure 6-12



When reassembling the safety valve, install the circlip in such a way that the opening of the circlip is 90° offset from the bore for the parallel pin.

9. Push out the parallel pin (ø2.5 mm) and remove the valve plate.

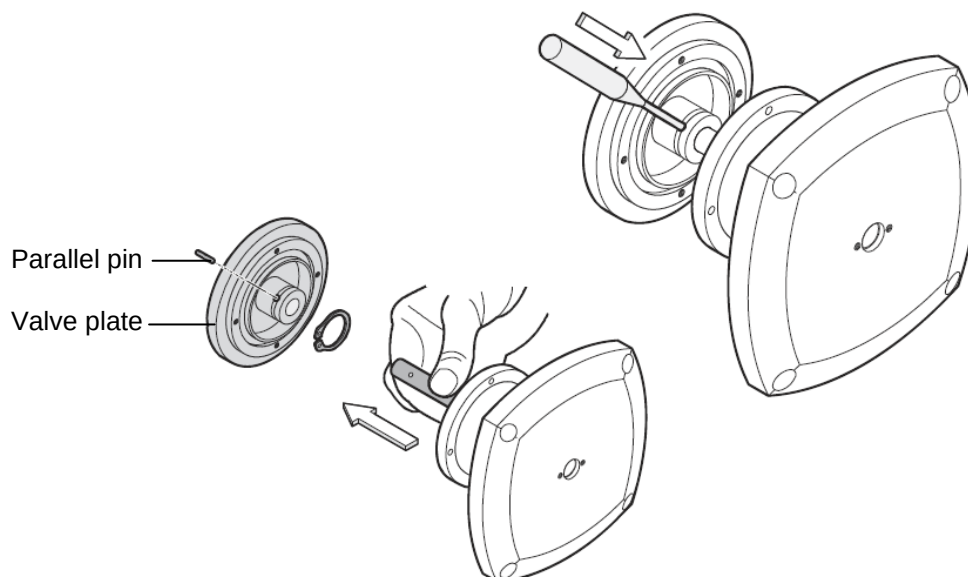


Figure 6-13



Reassembly: Pull out the piston and install the valve plate.

10. Remove the circlip.

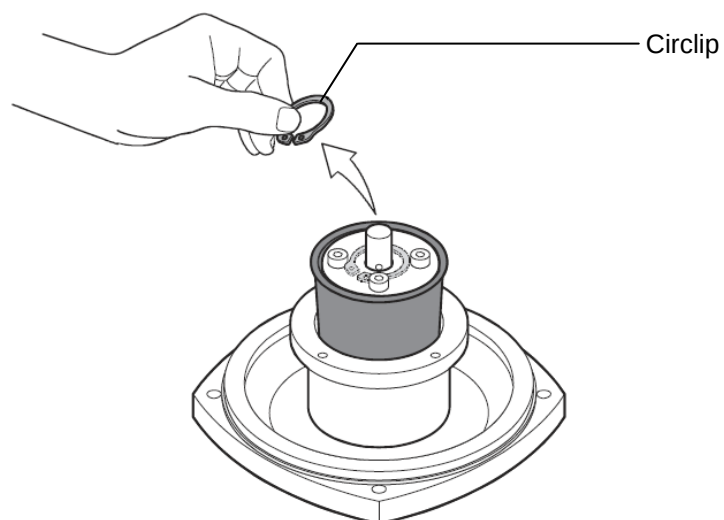


Figure 6-14

11. Push the diaphragm upwards with the support tube.

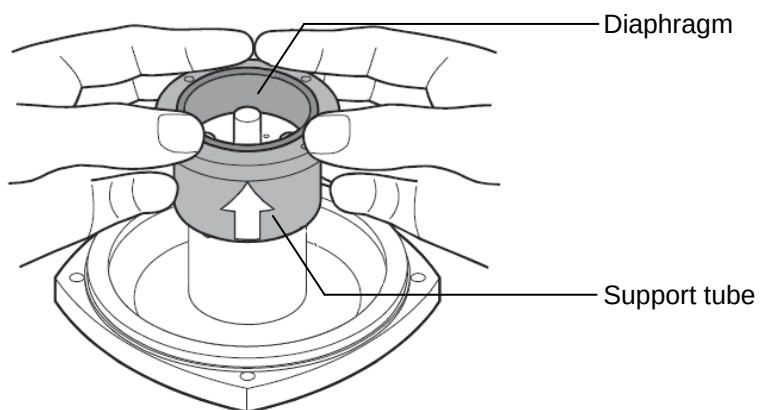


Figure 6-15

12. Unfasten the mounting plate.

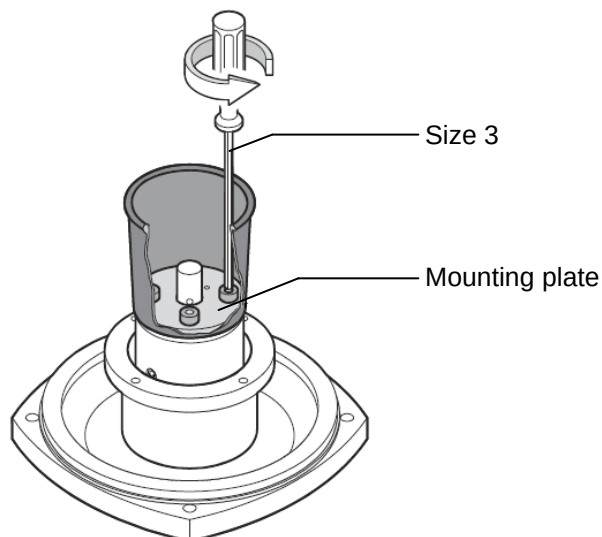


Figure 6-16

13. Remove the mounting plate and diaphragm.

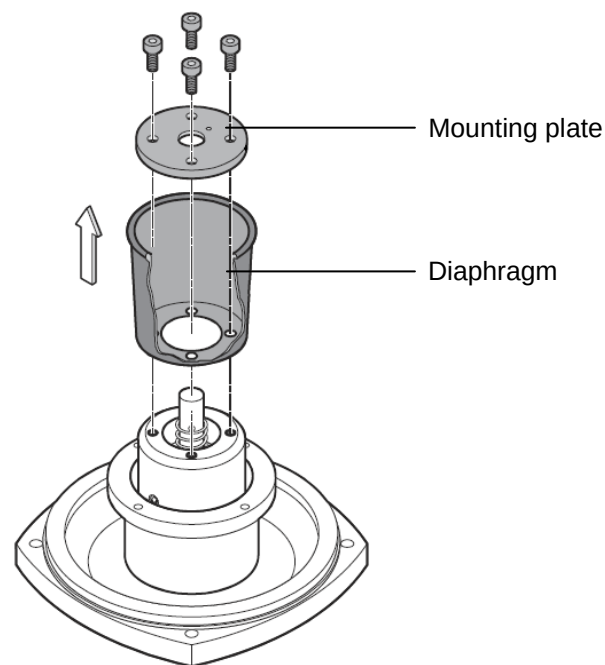
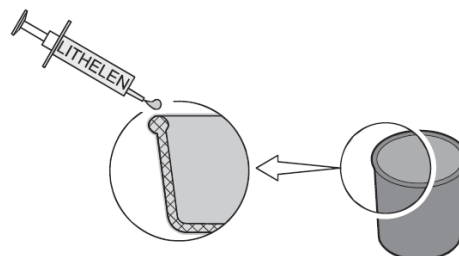


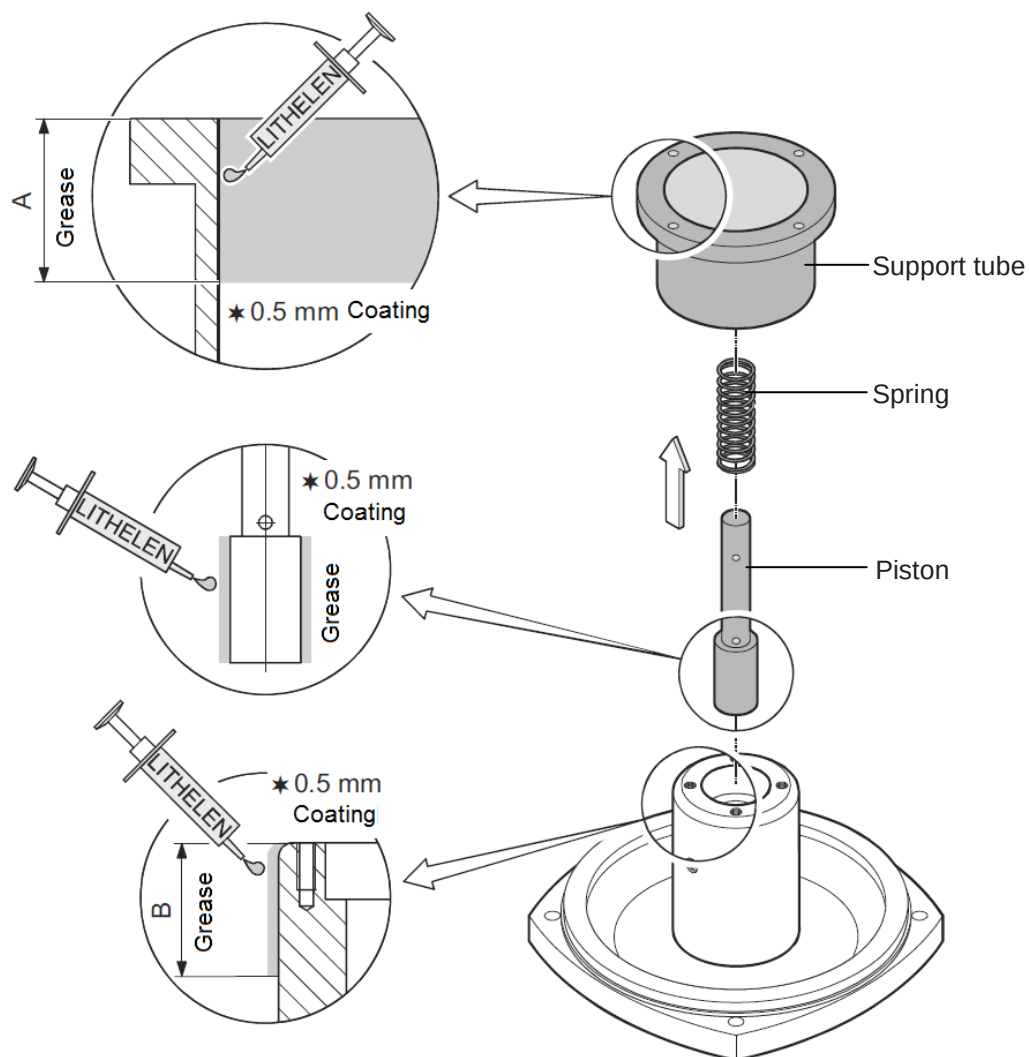
Figure 6-17



When reassembling the valve, apply a thin coat of vacuum grease to both sides of the diaphragm. Consumables see chapter «11 Spare parts and accessories».



14. Remove the support tube, spring, and piston.



	A	B
DN 63 ISO-K	✱ 35 mm	✱ 20 mm
DN 100 ISO-K	✱ 40 mm	✱ 30 mm

Figure 6-18



When reassembling the safety valve, grease the support tube, spring, and piston with LITHELEN.

15. Remove the nozzles.

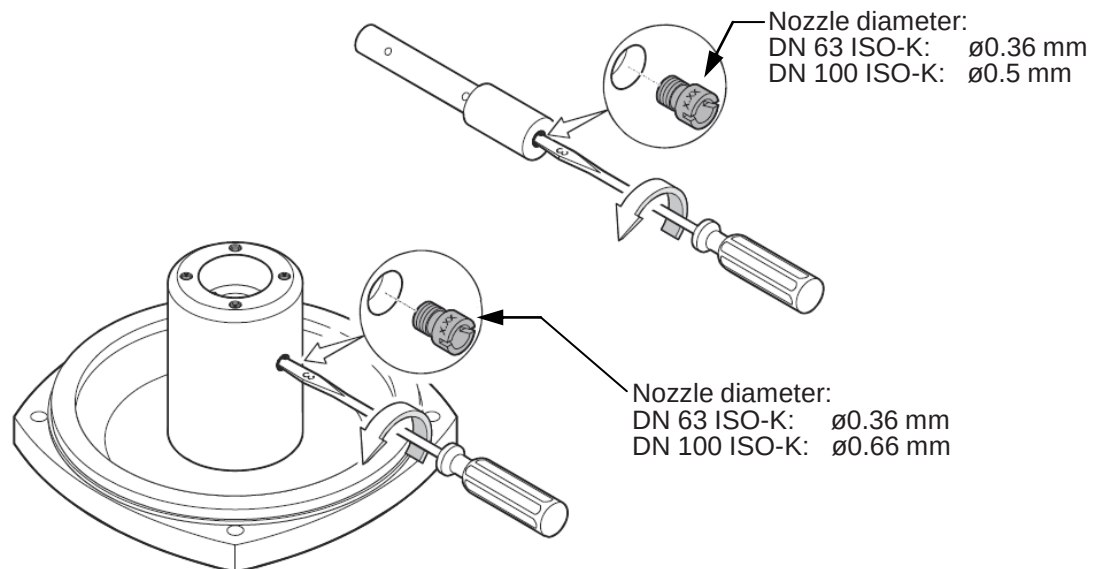


Figure 6-19

	WARNING
	Cleaning agents Cleaning agents can be detrimental to health and environment. Adhere to the relevant regulations and take the necessary precautions when handling cleaning agents and disposing of them. Consider possible reactions with the product materials.

16. Clean the SECUVAC® valve.

- Clean the parts with a grease solving, non-scouring cleaner.
- Clean clogged nozzles using a thin piece of wire (nozzle diameters: DN 63 ISO-K = $2 \times \varnothing 0.36$ mm, DN 100 ISO-K = $\varnothing 0.5$ mm and $\varnothing 0.66$ mm).
- Clean the filter in an ultrasonic bath.
- After cleaning, the parts should preferably be rinsed with alcohol and subsequently heated to ≈ 50 °C in an oven or with an industrial blower.
- Carefully clean the sealing surfaces with a lint-free cloth moistened with alcohol. Allow them to dry.
- Treat the seals with a lint-free cloth moistened with vacuum oil.



Visually inspect the parts and replace them if necessary.
For spare parts see chapter «11 Spare parts and accessories».

17. Perform the above steps in reverse order to reassemble the safety valve.

7 Repairs

Repairs may only be carried out by qualified personnel. We recommend having this work carried out by one of our service centers.

You will find the addresses of the service centers on the backside of the document. When contacting us, please always specify the fabrication number of the valve; see chapter «1.2 Identification of product».

8 Dismounting and Storage

	WARNING Unqualified personnel Inappropriate handling may cause serious injury or property damage. Only qualified personnel are allowed to carry out the described work.
	CAUTION Hot surfaces Risk of burning when touching hot surfaces. Touch hot surfaces only if the valve has cooled down.
	NOTICE Contamination Product may get contaminated. Always wear cleanroom gloves when handling the product.

8.1 Dismounting

	WARNING Contaminated parts Contaminated parts can be detrimental to health and environment. Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.
---	--

1. Vent the vacuum system and wait until the valve has cooled down to <55°C.
2. Unfasten the locking screw and unplug the cable socket.
3. Disconnect the clamping flange fittings and put the protective lids in place.



For detailed information about how to dismount the valve see chapter «6 Maintenance».

8.2 Storage

	NOTICE
	Wrong storage Inappropriate temperatures and humidity may cause damage to the product. Valve must be stored at: – relative humidity between 10% and 70% – temperature between 10 °C and +50 °C – non-condensing environment

1. Clean / decontaminate valve.
2. Cover all valve openings with protective covers or foils.

9 Packaging and Transport

	WARNING
	Unqualified personnel Inappropriate handling may cause serious injury or property damage. Only qualified personnel are allowed to carry out the described work.

	WARNING
	Harmful substances Risk of injury in case of contact with harmful substances. Remove harmful substances (e. g. toxic, caustic or microbiological ones) from product before you return the product to Leybold.

	NOTICE
	Wrong handling during transport Valve and attached parts may get damaged. Use suitable means to transport the valve. Connectors, connecting cables, position indicators and pilot valves must not be used to lift the valve.

	NOTICE
	Inappropriate packaging Product may get damaged if inappropriate packaging material is used. Always use the original packaging material and handle product with care.



When returning products, the completed form «12.2 Declaration of chemical contamination» must be enclosed to the shipment.

9.1 Packaging

	NOTICE
	Valve in open position Valve mechanism may get damaged if valve gate is in open position. Make sure that the valve is closed.

1. Cover all valve openings with protective covers or foils.
2. Pack valve appropriately, by using the original packaging material.



Leybold disclaims any liability for damages resulting from inappropriate packaging.

9.2 Transport

	NOTICE
	Inappropriate packaging Product may get damaged if inappropriate packaging material is used. Always use the original packaging material and handle product with care.



Leybold disclaims any liability for damages resulting from inappropriate packaging.

10 Disposal

	WARNING
	Harmful substances Environmental pollution. Discard products and parts according to the local regulations.

Separating the components

After disassembling the product, separate its components according to the following criteria:

- **Contaminated components**
Contaminated components (radioactive, toxic, caustic, microbiological hazard etc.) must be decontaminated in accordance with the relevant national regulations, separated according to their materials, and disposed of.
- **Other components**
Such components must be separated according to their materials and recycled.

11 Spare parts and accessories



NOTICE

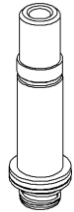
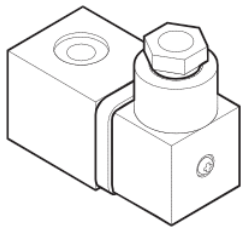
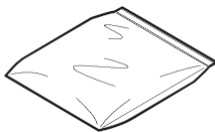
Non-original spare parts

Non-original spare parts may cause damage to the product.
Use original spare parts from Leybold only.

When ordering spare parts or accessories, always indicate:

- all information on the product nameplate
- description and ordering number according to the spare parts or accessories list.

Spare parts

Description		Part No.
Filter, 5 pieces		215 701
Pole tube, complete , comprising: 1× pole tube with O-ring 1× armature with spring		215 700V01
Pilot valve with cable socket 200 ... 230 VAC 100 ... 115 VAC 24 VDC		E215240 E215241 E215242
Seal kit for DN 63 ISO-K , comprising: 1 x Diaphragm O-ring, FPM 75 1 x Ø70×5 1 x Ø110.72×3.53		E10507V01

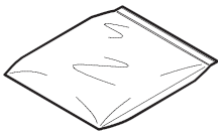
Seal kit for DN 100 ISO-K, comprising: 1 x Diaphragm O-ring, FPM 75 1 x $\varnothing 100 \times 5$ 1 x $\varnothing 152 \times 3.53$		E10508V01
--	--	------------------

Table 11-1

Accessory

Consumables

Description		Part No.
High vacuum grease, 50g (LITHELEN)		L81005

Table 11-2

12 Appendix

12.1 Safety information on contamination

Aim and purpose

Each entrepreneur (operating company) is responsible for the health and safety of its employees. The responsibility extends to external personnel carrying out repairs on the site of the operating company and to personnel of contractors.

The enclosed declaration shall inform contractors about contamination of compressors, vacuum pumps and vacuum components returned for repair. Due to this information, the contractor is capable of taking the necessary safety precautions when carrying out repairs.



The same regulations apply for **on-site repairs**.

Preparation for dispatch

Before dispatching the product the operating company must fill out the declaration as per chapter «12.2 Declaration of chemical contamination» and enclose it to the shipping documents. The shipping instructions stated in the relevant user manual must be observed.

For example:

- Drain all service fluids
- Remove filter elements, where applicable
- Close all openings airtight
- Pack products appropriately
- Dispatch products in suitable transport containers



Attach declaration on contamination to the **outside** of the transport container.

12.2 Declaration of chemical contamination

Declaration of Contamination of Compressors, Vacuum Pumps and Components

The repair and / or servicing of compressors, vacuum pumps and components will be carried out only if a correctly completed declaration has been submitted. Non-completion will result in delay. The manufacturer can refuse to accept any equipment without a declaration.

A separate declaration has to be completed for each single component.

This declaration may be completed and signed only by authorized and qualified staff.

Customer/Dep./Institute : _____ Address : _____ _____ Person to contact: _____ Phone : _____ Fax: _____ End user: _____	Reason for return: ☒ applicable please mark Repair: ☐ chargeable ☐ warranty Exchange: ☐ chargeable ☐ warranty ☐ Exchange already arranged / received Return only: ☐ rent ☐ loan ☐ for credit Calibration: ☐ DKD ☐ Factory-calibr. ☐ Quality test certificate DIN 55350-18-4.2.1
--	--

A. Description of the Leybold product: Material description : _____ Catalog number: _____ Serial number: _____ Type of oil (ForeVacuum-Pumps) : _____	Failure description: _____ _____ Additional parts: _____ Application-Tool: _____ Application- Process: _____
--	--

B. Condition of the equipment <table style="width: 100%;"> <tr> <th style="width: 30%;"></th> <th style="width: 10%; text-align: center;">No¹⁾</th> <th style="width: 10%; text-align: center;">Yes</th> <th style="width: 10%; text-align: center;">No</th> </tr> <tr> <td>1. Has the equipment been used</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>2. Drained (Product/service fluid)</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>3. All openings sealed airtight</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>4. Purged</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> </table> If yes, which cleaning agent and which method of cleaning _____ ¹⁾ If answered with "No", go to D.		No ¹⁾	Yes	No	1. Has the equipment been used	☐	☐	☐	2. Drained (Product/service fluid)	☐	☐	☐	3. All openings sealed airtight	☐	☐	☐	4. Purged	☐	☐	☐	Contamination : <table style="width: 100%;"> <tr> <th style="width: 30%;"></th> <th style="width: 10%; text-align: center;">No¹⁾</th> <th style="width: 10%; text-align: center;">Yes</th> </tr> <tr> <td>toxic</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>corrosive</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>flammable</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>explosive ²⁾</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>radioactive ²⁾</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>microbiological ²⁾</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>other harmful substances</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> </table>		No ¹⁾	Yes	toxic	☐	☐	corrosive	☐	☐	flammable	☐	☐	explosive ²⁾	☐	☐	radioactive ²⁾	☐	☐	microbiological ²⁾	☐	☐	other harmful substances	☐	☐
	No ¹⁾	Yes	No																																										
1. Has the equipment been used	☐	☐	☐																																										
2. Drained (Product/service fluid)	☐	☐	☐																																										
3. All openings sealed airtight	☐	☐	☐																																										
4. Purged	☐	☐	☐																																										
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toxic	☐	☐																																											
corrosive	☐	☐																																											
flammable	☐	☐																																											
explosive ²⁾	☐	☐																																											
radioactive ²⁾	☐	☐																																											
microbiological ²⁾	☐	☐																																											
other harmful substances	☐	☐																																											

C. Description of processed substances (Please fill in absolutely) 1. What substances have come into contact with the equipment ? Trade name and / or chemical term of service fluids and substances processed, properties of the substances According to safety data sheet (e.g. toxic, inflammable, corrosive, radioactive) <table style="width: 100%;"> <tr> <td style="width: 30%;">X Tradename:</td> <td>Chemical name:</td> </tr> <tr> <td>a)</td> <td></td> </tr> <tr> <td>b)</td> <td></td> </tr> <tr> <td>c)</td> <td></td> </tr> <tr> <td>d)</td> <td></td> </tr> </table> <table style="width: 100%;"> <tr> <th style="width: 30%;"></th> <th style="width: 10%; text-align: center;">No</th> <th style="width: 10%; text-align: center;">Yes</th> </tr> <tr> <td>2. Are these substances harmful ?</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>3. Dangerous decomposition products when heated ?</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> </table> If yes, which ? _____ ²⁾ Components contaminated by microbiological, explosive or radioactive products/substances will not be accepted without written evidence of decontamination.	X Tradename:	Chemical name:	a)		b)		c)		d)			No	Yes	2. Are these substances harmful ?	☐	☐	3. Dangerous decomposition products when heated ?	☐	☐
X Tradename:	Chemical name:																		
a)																			
b)																			
c)																			
d)																			
	No	Yes																	
2. Are these substances harmful ?	☐	☐																	
3. Dangerous decomposition products when heated ?	☐	☐																	

D. Legally binding declaration I / we hereby declare that the information supplied on this form is accurate and sufficient to judge any contamination level. L Name of authorized person (block letters) : _____ _____ Date signature of authorized person _____ firm stamp
--

12.3 Declaration of incorporation



EC Declaration of Incorporation

(Translation of original Declaration of Incorporation)

The manufacturer: Leybold GmbH
Bonner Strasse 498
D-50968 Köln
Germany

herewith declares that the following product:

Product designation: HV vacuum valve with electro-magnetic drive

Type designation: SECUVAC

Part number: 215015, 215065, 215135, 215205, 215225,
215016, 215066, 215136, 215206, 215226,
215017, 215067, 215137, 215207, 215227

complies with the following fundamental requirements of the **Machinery Directive (2006/42/EC)**:
Annex I, Paragraph 1.1.2, 1.1.3, 1.1.5, 1.3.1, 1.3.2, 1.3.4, 1.5.1, 1.5.3, 1.5.4

The safety objectives of the Low Voltage Directive 2014/35/EU were complied with in accordance with
Appendix 1 No. 1.5.1 of Machinery Directive 2006/42/EC.

Other applied directives and harmonized standards:

- EMC Directive 2014/30/EU
- RoHS Directive 2011/65/EU & 2015/863

The incomplete machine may only be put into operation after it has been determined that the machine into
which the incomplete machine shall be installed complies with the regulations laid down in the EC
Machinery Directive (2006/42/EC).

The manufacturer commits himself to make the special documentation on the incomplete machine
electronically available to national authorities upon request.

The special engineering documentation belonging to the machine was compiled in accordance with
Annex VII Part B.

Documentation officer: Leybold GmbH, Bonner Straße 498, D-50968 Köln
T: +49(0)221 347 0
F: +49(0)221 347 1250
documentation@leybold.com

Cologne, October 09th, 2019



I.V. Thomas Dreifert
Engineering Manager
Product Company Cologne

Cologne, October 09th, 2019



Axel Guddas
General Manager
Product Company Cologne





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Čeština (024)	Návod k použití přiložený k tomuto výrobku je standardně k dispozici v němčině a angličtině. Potřebujete-li návod k použití ve svém jazyce (v rámci EU), obraťte se prosím na některou z poboček Leybold.
Dansk (016)	Den medfølgende brugsvejledning til deres produkt fås på to sprog, engelsk og tysk. Hvis en brugsvejledning på eget europæiske sprog ønskes, bedes man tage kontakt til ens Leybold repræsentant.
Deutsch (001)	Die diesem Produkt beigelegte Gebrauchsanleitung liegt standardmäßig in den Sprachen Deutsch und Englisch vor. Für eine Gebrauchsanleitung in Ihrer Landessprache (EU) wenden Sie sich an die Leybold-Niederlassung.
Eesti (028)	Selle tootega kaasnev kasutusjuhend on standardset saksa ja inglise keeles. Kasutusjuhendi saamiseks teie riigikeeles (EL) pöörduge Leybold-filiaali poole.
Ελληνικά (017)	Οι οδηγίες χρήσης που συνοδεύουν αυτό το προϊόν είναι διαθέσιμες στα γερμανικά και στα αγγλικά. Για οδηγίες χρήσης στη γλώσσα σας (ΕΕ) απευθυνθείτε σε υποκατάστημα της Leybold.
English (002)	The instruction manual supplied with your product is available in two different standard European languages, English and German. If you wish to have a manual in your own European language, please contact your Leybold representative.
Español (006)	Las instrucciones de operación, adjuntas al presente producto, son en alemán e inglés. Para obtener las instrucciones en su idioma nacional (EU), póngase en contacto con su representante de Leybold.
Français (003)	Le mode d'emploi fourni avec ce produit est rédigé en anglais et en allemand. N'hésitez pas à contacter votre agence Leybold si vous avez besoin du mode d'emploi traduit dans la langue de votre pays (union européenne).
Hrvatski (029)	Uz ovaj proizvod standardno su priložena uputstva za upotrebu na njemačkom i engleskom jeziku. Za uputstva na jeziku Vaše zemlje (u EU), obratite se poslovnici Leybold-a.
Italiano (004)	Le istruzioni per l'uso allegate al presente prodotto sono disponibili di norma in lingua tedesca e inglese. Per le istruzioni per l'uso nella propria lingua (UE) si prega di rivolgersi alla filiale Leybold.
Íslenska (034)	Leiðarvísirinn sem fylgir vörunni er gefinn út á tveimur tungumálum, þýsku og ensku. Hafið samband við næsta útibú Leybold varðandi leiðarvísir á tungumáli ykkar (ESB).
Latviešu (030)	Kopā ar jūsu produktu piegādātā lietošanas instrukcija ir pieejama divās dažādās standartā Eiropas valodās, angļu un vācu. Ja jūs vēlaties saņemt instrukciju citā Eiropas valodā, sazinieties ar savu Leybold pārstāvi.
Lietuvių (031)	Prie šio produkto pridėdamos naudotojo instrukcijos paprastai pateikiamos dviem kalbomis - vokiečių ir anglų. Dėl instrukcijos jūsų valstybine kalba (ES), kreipkitės į Leybold atstovybę.
Magyar (033)	A termékhez mellékelte használati útmutató angol és német nyelven. Ha a használati útmutatót a saját nyelven (EU) szeretné megkapni, akkor kérjük forduljon az egyik Leybold képviselőhöz.
Nederlands (010)	De bij dit product bijgevoegde gebruiksaanwijzing is standaard in het Duits en Engels beschikbaar. Voor een gebruiksaanwijzing in uw taal (EU), neem dan contact op met het Leybold-filiaal.
Norsk (020)	Bruksanvisningen som medfølger dette produktet finnes som standard i språkversjonene engelsk og tysk. Ønsker du en bruksanvisning på ditt nasjonale språk (innen EU), henvender du deg til en Leybold-forhandler.
Polski (022)	Instrukcja obsługi załączona do tego produktu dostępna jest w języku niemieckim i angielskim. Po instrukcję obsługi w innym języku urzędowym Unii Europejskiej proszę zgłosić się do siedziby Leybold.
Português (005)	As Instruções de Uso anexas a este produto são fornecidas normalmente nas línguas alemã e inglesa. Para Instruções de Uso na sua língua (UE), queira dirigir-se à sucursal de Leybold.
Română (013)	Manualul de utilizare anexat acestui produs este disponibil în mod standard în limbile germană și engleză. Pentru a obține un manual de utilizare în limba țării dumneavoastră (EU), vă rugăm să vă adresați unei reprezentanțe Leybold.
Slovenčina (023)	Návod na používanie priložený k tomuto produktu je štandardne k dispozícii v nemeckom a anglickom jazyku. Ak potrebujete návod na používanie v jazyku svojej krajiny (EÚ), obráťte sa na pobočku Leybold.
Slovenščina (032)	Priložena navodila so na voljo v dveh različnih evropskih jezikih, angleščini in nemščini. Če želite navodila za uporabo v svojem jeziku (EU), se obrnite na predstavnika Leybold.
Suomi (019)	Tähän tuotteeneseen liittyvä käyttöopas on saksan- ja englanninkielellä. Mikäli haluatte käyttöoppaan maanne kielellä (EU), voitte kääntä vastavaan Leybold-toimipisteen puoleen.
Svenska (009)	Den användarmanual som följer med denna produkt finns i standardutförandet på tyska och engelska. Vänd dig till en Leybold-återförsäljare för en användarmanual på ditt språk (gäller EU-språk).
Türkçe (018)	Bu ürünün ekinde bulunan kullanım kılavuzu, standart olarak Almanca ve İngilizce dillerinde bulunmaktadır. Kendi dilinizdeki (AB) kullanım kılavuzu için bir Leybold-Şubesine başvurun.
Български (027)	Приложените към този продукт указания за употреба в общия случай са налични на немски и на английски език. За указания на Вашия език (ЕС) можете да се обърнете към представителството на Leybold.
Русский (007)	В стандартную комплектацию изделия входит руководство по эксплуатации на немецком и английском языках. За руководством по эксплуатации на языке Вашей страны (ЕС), пожалуйста, обращайтесь в представительство Leybold.

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