



NOVADRY

ND65/ND100/ND160/ND200

Operating instructions 300791606_002_C5

Part Numbers

111065N...

111100N...

111160N...

111200N...



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Product warranty and limit of liability are dealt with in our standard terms and conditions of sale or negotiated contract under which this document is supplied.

You must use this product as described in this manual. Read the manual before you install, operate, or maintain the product. For manual enquiries, email documentation@leybold.com.

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1 Safety and compliance

For safe operation from the start, read these instructions carefully before you install or commission the equipment and keep them safe for future use. Read all the safety instructions in this section and the rest of this manual carefully and make sure that you obey these instructions.

The instruction manual is an important safety document that we often deliver digitally. It is your responsibility to keep the instruction manual available and visible while working with the equipment. Please download the digital version of the instruction manual for use on your device or print it if a device will not be available.

1.1 Definition of Warnings and Cautions

Important safety information is highlighted as warning and caution instructions which are defined as follows. Different symbols are used according to the type of hazard.

WARNING:

If you do not obey a warning, there is a risk of injury or death.

CAUTION:

If you do not obey a caution, there is a risk of minor injury, damage to equipment, related equipment or process.

NOTICE:

Information about properties or instructions for an action which, if ignored, will cause damage to the equipment.

We reserve the right to change the design and the stated data. The illustrations are not binding.

1.2 Trained personnel

For the operation of this equipment “trained personnel” are:

- skilled workers with knowledge in the fields of mechanics, electrical engineering, pollution abatement and vacuum technology and
- personnel specially trained for the operation of vacuum pumps

Safety and compliance

1.3 Safety symbols

The safety symbols on the products show the areas where care and attention is necessary.

The safety symbols that we use on the product or in the product documentation have the following meanings:

	Warning/Caution Risk of injury and/or damage to equipment. An appropriate safety instruction must be followed or a potential hazard exists.
	Warning - Dangerous voltage Risk of injury. Identifies possible sources of hazardous electrical shock.
	Warning - Hot surfaces Risk of injury. Identifies a surface capable of inflicting burns through contact.
	Warning - Risk of explosion Risk of injury or damage to equipment. Identifies a situation that could result in an explosion.
	Warning - Toxic material Risk of injury or damage to the environment. Identifies a source of toxic gases, liquid or material.

Important Safety Information

2 Important Safety Information

Pressures given in bar or mbar are absolute values. If exceptionally a gauge pressure is meant, a "g" is added (for example, bar (g)).

2.1 Mechanical hazards



WARNING: EXPLOSION HAZARD

Risk of injury or damage to equipment. When rotated in the wrong direction, the pump will generate up to 4.5bar (g) pressure at the inlet. If a vacuum system is connected, the pressure build up can lead to explosion of the system.

1. Avoid exposing any part of the human body to the vacuum.
2. Select a secure place for the appliance (level surface).
3. Never operate the pump without a connected intake line or without fitting a blank flange.
4. The discharge port of the pump must not be blocked or constricted. Never operate the pump with a seal-off stopper in place blanking off the exhaust port. Operate the pump only with a connected vacuum system to the intake flange.
5. With a closed exhaust pipe, the pump can generate up to 4.5 bar (g) overpressure on the exhaust. The exhaust pipes should be laid out accordingly.
6. Condensates from the pump can collect inside or at the exhaust, escape and spill onto the floor, when operating the pump without an exhaust line or during transport with an exhaust being not blanked off. In this case there exists the risk of slipping.
7. Take note of the labelling of inlet and outlet. A mix-up can lead to dangerous build-up of pressure in the vacuum system or in the system. After each change of the electrical connection, check the pump's rotational direction.
8. In case of power supply outage, the vacuum system is ventilated by the pump. If this is not wanted, install a non-return valve at the inlet.
9. After a loss of power, the pump restarts independently. If this is not wanted, install a restart inhibitor.
10. Do not operate the pump with any of the covers removed. This may result in serious injury.

2.2 Electrical hazards



WARNING: AUTOMATIC RESTART AFTER VOLTAGE FAILURE

Risk of injury or damage to equipment. After a mains power failure, the pump will run up automatically again. This also applies in the case of an emergency shutdown. To prevent the pump from running up automatically again, the pump must be integrated within a control arrangement such that it can only be switched on manually again after the mains power has returned.

Important Safety Information

1. Never connect the pump to mains power when the motor junction box is not closed correctly.
2. The electrical connection must only be provided by a trained person.
3. Obey the national regulations in the country of use like EN 50110-1 for Europe.
4. Note the information on the IP type of protection.

2.3 Thermal hazards



WARNING: HOT SURFACE

Risk of injury . The surface of the pump may attain temperatures over 80 °C. There is the risk of burn injury.

-
1. Before servicing and maintenance work, always leave the pump to cool down.

2.4 Danger of ignition



WARNING: RISK OF EXPLOSION

Risk of injury or damage to equipment. Identifies a situation that could result in an explosion.

The standard version of the pump is not suited for operation in explosion hazard areas. Contact us before planning to use the pump under such circumstances.

2.5 Hazards caused by materials and substances



CAUTION: HAZARDOUS MATERIAL AND SUBSTANCES

Risk of damage to equipment. Before commissioning the pump, make sure that the media which are to be pumped are compatible with each other to avoid hazardous situations. Observe the instructions for proper and improper use of the pump in [Conforming use](#) on page 12.

2.6 Noise hazard



CAUTION: PERSONAL PROTECTIVE EQUIPMENT

The noise level of the pump during ultimate pressure operation corresponds to the values stated in the technical data. In other operating modes and depending on the connected vacuum system, higher values can be expected. Make sure that suitable protection measures are taken to protect your hearing.

2.7 Risk of damaging the pump

-
1. Before starting up for the first time, the motor circuit must be equipped with a suitable protective motor switch. Please take note of the

Important Safety Information

information in these Operating Instructions and on the electric motor (wiring diagram).

2. Do not allow the ingestion of objects (screws, nuts, washers, pieces of wire, etc.) through the inlet port. If required, use an inlet filter.
3. Do not use the pump for applications that produce abrasive or adhesive powder, please contact our sales or service department for advice.
4. This pump is suited for pumping water vapour within the specified water vapour tolerance limits.
5. Avoid vapour that can condense into liquids when being compressed inside the pump, if these substances exceed the vapour tolerance of the pump.
6. In the case of wet processes we recommend the installation of liquid separators upstream and downstream of the pump as well as the use of the gas ballast.
7. The exhaust line should be laid so that it slopes down and away from the pump so as to prevent condensate from back streaming into the pump.
8. Avoid the entry of particles and fluids.
9. The air intakes of the pump and the motor must remain free.
10. It is not allowed to clean the pump from the outside during operation. After cleaning, make sure that there is no liquid residue on the pump housing.

Description

3 Description

The pump is a dry-compressing vacuum pump and can evacuate containers in the rough vacuum range.

The pump is connected to a 3-phase network on the motor terminal board and operated directly from the mains. It is air-cooled and requires minimum maintenance.

3.1 Supplied equipment

The pump is delivered ready for operation. Intake and exhaust flanges are covered with caps.

3.2 Conforming use

The pump is designed for use in food and packaging and other rough vacuum applications. The pumps are capable to handle small amounts of dust and liquids, however the use of inlet filters or liquid traps is recommended in such cases. They are not hermetically sealed and will release small amounts of pumped gases to ambient even if the exhaust port is connected to an exhaust pipework. They are suitable for pumping water steam or other vapours within the limits of the vapour tolerance. The pump can be used both continuously at a suction pressure range of 0.1 mbar to 1200 mbar as well as for cyclic pump operations within this pressure range.

Non-conforming use

The pump is not suited for pumping of:

- Radioactive substances
- Explosive substances
- Ignitable gas mixtures
- Pyrophoric gases
- Liquids
- Media in significant amounts condensing in the pump (Except from water)
- Solids
- Corrosive gases
- Oxidative substances with the exception of $\leq 21\%$ oxygen in the air
- Toxic gases

4 Technical data

Table 1 Technical data

NOVADRY	65	100	160	200
Maximum pumping speed without gas ballast *	65 m ³ /h	105 m ³ /h	155 m ³ /h	185 m ³ /h
Ultimate pressure without gas ballast	0.1 mbar			
Maximum permissible inlet pressure	1200 mbar			
Maximum permissible discharge pressure (Relative to ambient) ⁵⁾	200 mbar	200 mbar	200 mbar	100 mbar
Water vapour tolerance with gas ballast ⁴⁾	60 mbar			
Water vapour capacity with gas ballast ⁴⁾	1.9 kg/h	2.9 kg/h	5.2 kg/h	6.9 kg/h
Permissible ambient temperature	0 to +40 °C			
Storage temperature	-20 to +60 °C			
Noise level without external silencer, at ultimate pressure (according to DIN EN ISO 2151)				
▪ 50 Hz versions	67 dB(A)		70 dB(A)	
▪ 60 Hz versions	70 dB(A)		73 dB(A)	
Relative ambient atmospheric humidity	95%, non-condensing			
Maximum Installation height ¹⁾	Up to 1000 m above sea level			
Cooling	Air			
Mains voltage 50 Hz versions ²⁾	400 V ± 10% or 200 V ± 10%			
Mains voltage 60 Hz versions ²⁾	460 V ± 10% or 230 V ± 10% or 200/380 V ± 10% , 3 ph			
Phases	3-ph			
Maximum current 50 Hz versions 200/400 V ³⁾	6.4/3.2 A	8.6/4.3 A	13.0/6.7 A	15.5/7.5 A
Maximum current 60 Hz versions 230/460 V ³⁾	5.6/2.8 A	7.6/3.8 A	11.3/5.7 A	13.7/6.5 A
Maximum current 60 Hz versions 200/380 V ³⁾	6.0/3.4 A	8.3/4.6 A	12.8/6.9 A	16.9/10.0 A
Permissible motor speed ²⁾	50/60 Hz			
Protection class	IP 55			
Intake connection	G 2" (Internal)			
Discharge flange DN	G 1 1/2" (External)			
Weight (approximate)	85 kg	95 kg	105 kg	115 kg
Purge gas supply pressure (optional)	2-4 bar (g)			
Gas consumption exhaust purge (optional)	7-14.5 slm			
Gas consumption inlet purge (optional)	2-5 slm			

* Tolerance ±5 %

1) Please inquire for installation heights above 1000 m.

2) Depending on version 50 or 60 Hz. See the pump nameplate.

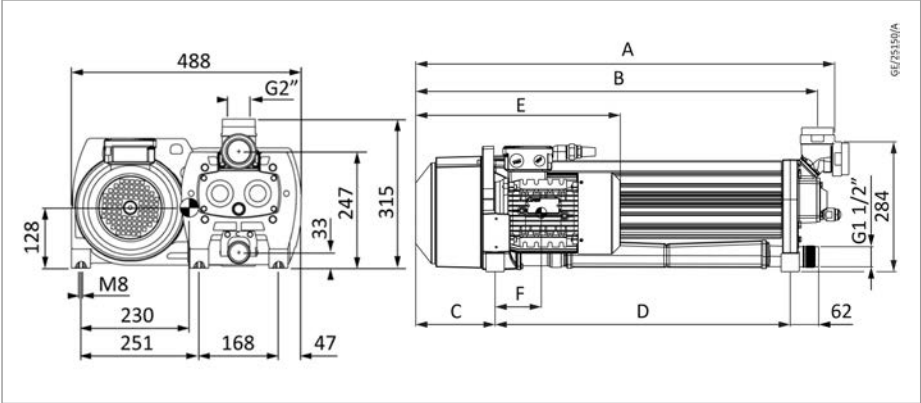
3) Motor protective switch must be suitable for operation with IE3 motors.

4) Depending on installed configuration. See [Gas ballast configuration](#) on page 21 for details.

5) Up to 200 mbar possible depending on the inlet pressure of the pump. With higher outlet pressure, the ultimate pressure will be higher.

Technical data

Figure 1. Dimension drawing



Variable dimensions	ND65	ND100	ND160	ND200
A	630	722	918	918
B	592	684	881	881
C	130	130	174	174
D	402	494	647	647
E	385	385	449	467
F	116	141	191	190

Figure 2. Pumping speed

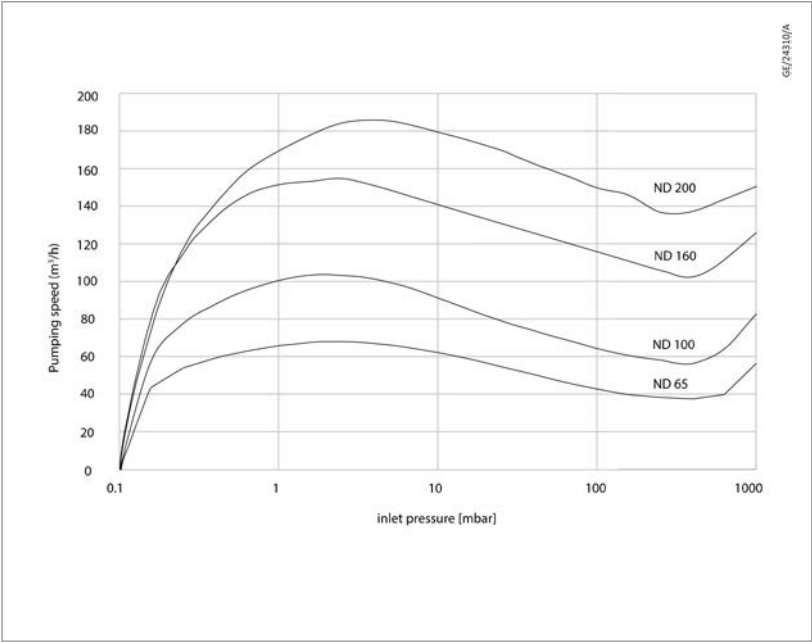
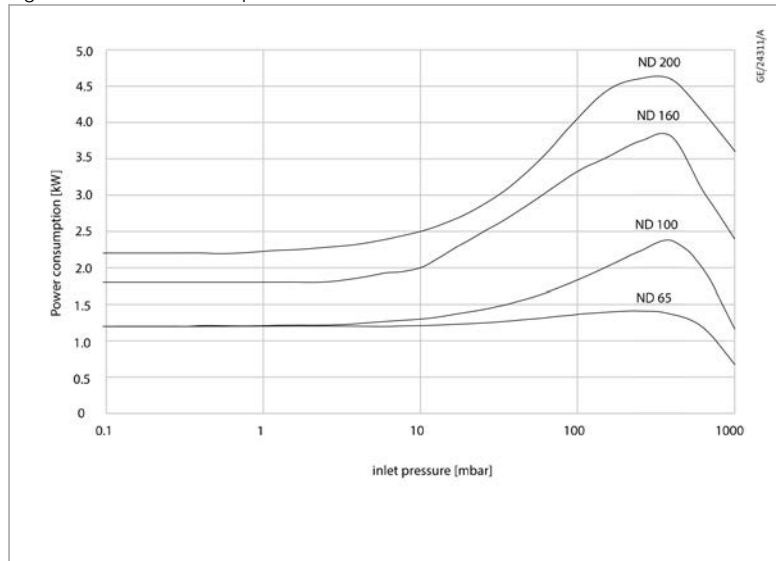


Figure 3. Power consumption



Technical data

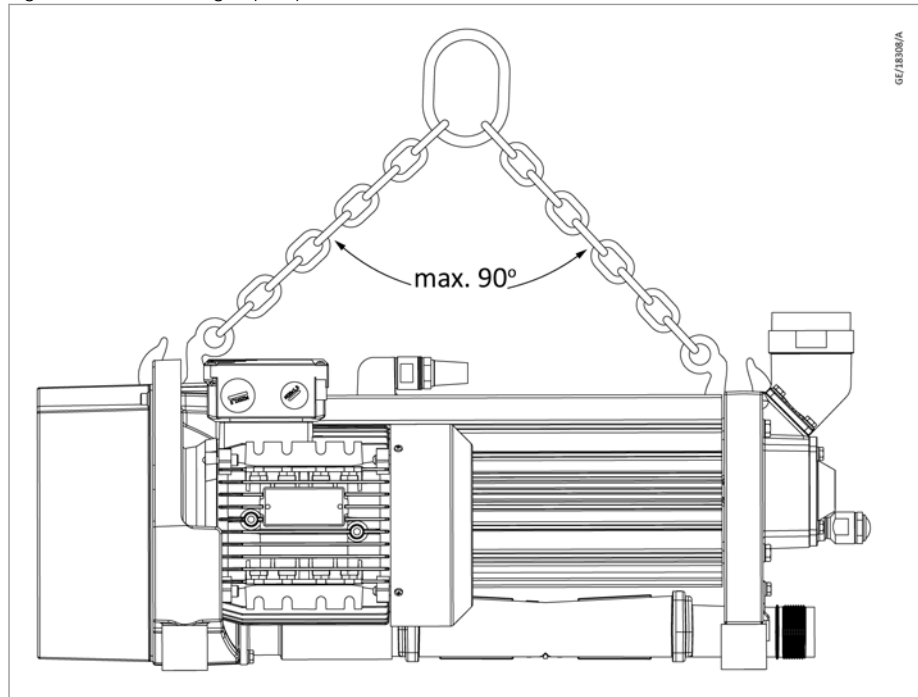
Table 2. Motor data

Model	Motor voltage supply range (V)		Nominal current (A)		Nominal speed (U/min)		Nominal power (kW)	
	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz
ND 65	200 (YY)		6.4		2910		1.5	
		230 (YY)		5.6		3515		
		200 (Δ)		6.0				
	400 (Y)		3.2		2910			
		460 (Y)		2.8		3515		
		380 (Y)		3.4				
ND 100	200 (YY)		8.6		2880		2.2	
		230 (YY)		7.6		3480		
		200 (Δ)	8.3					
	400 (Y)		4.3		2880			
		460 (Y)		3.8		3480		
		380 (Y)		4.6				
ND 160	200 (YY)		12.6		2865		3.0	
		230 (YY)		10.6		3510		
		200 (Δ)		12.8				
	400 (Y)		6.3		2865			
		460 (Y)		5.3		3510		
		380 (Y)		6.9				
ND 200	200 (YY)		15.0		2890		4.0	
		230 (YY)		12.6		3510		
		200 (Δ)		16.9				
	400 (Y)		7.5		2890			
		460 (Y)		6.3		3510		
		380 (Y)		10				

5 Transport

Refer to [Figure: Correct lifting of pump](#). Transport the pump on a pallet or with a crane using both lifting eyes at the top of the pump. Never try to lift the pump on just one lifting eye.

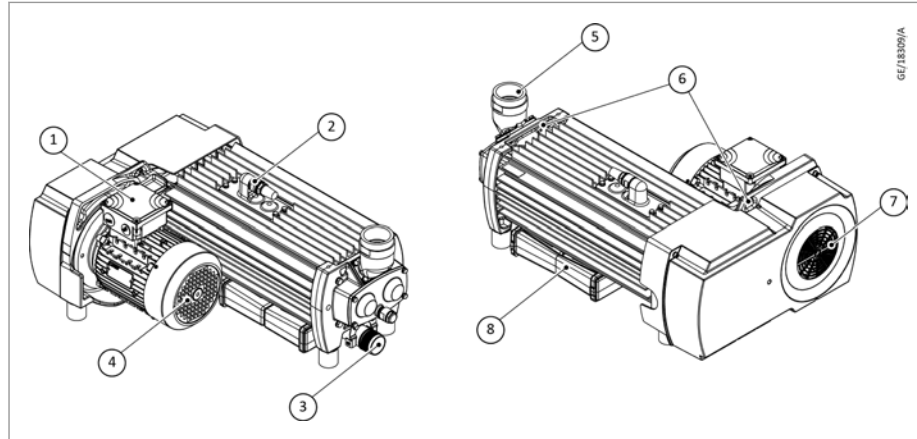
Figure 4. Correct lifting of pump



Installation

6 Installation

Figure 5. Connections and controls



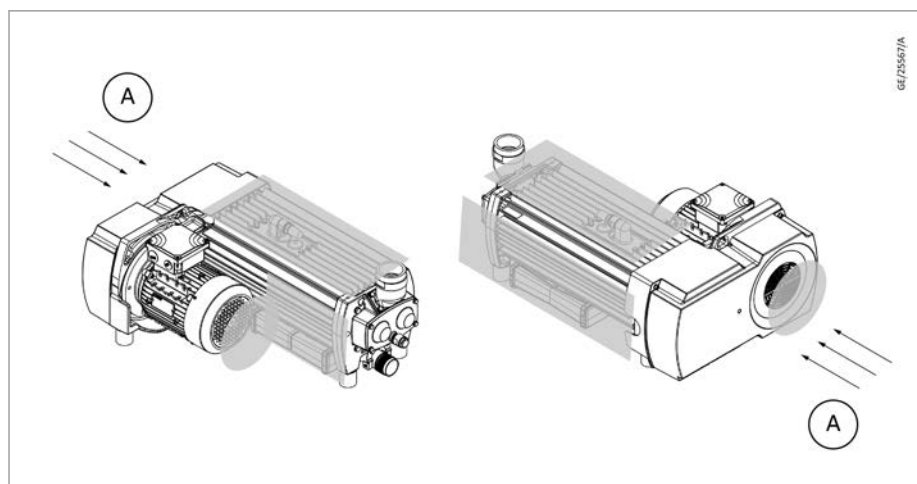
- | | |
|-----------------------|---------------------|
| 1. Motor junction box | 2. Gas ballast port |
| 3. Pump exhaust | 4. Motor fan |
| 5. Pump inlet | 6. Lifting eyes |
| 7. Pump fan | 8. Silencer |

6.1 Placement

The cooling air intake and outlets must not have a blockage to prevent insufficient cooling of the pump. Refer to [Figure: Connections and controls](#).

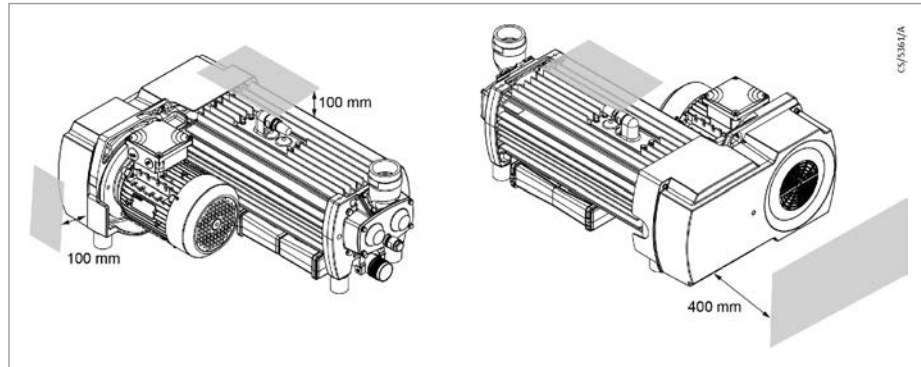
Make sure that there is a gap of minimum 50 mm from pump surfaces in the marked areas to assure sufficient cooling air flow.

The pump must be installed in such a way that heat can freely escape and is not trapped within an enclosed space. Sufficient openings or ventilation paths should be provided to prevent heat buildup.



A. Cooling air flow

Make sure that there is enough free space around the pump for maintenance.



 Note:

The pump must be protected from direct sunlight and weather influences such as wind and rain.

6.2 Connect the pump

- Remove the caps. We recommend that you retain the caps for decommissioning of the pump.
- Thoroughly clean all pipework before connecting the pump to prevent the ingress of foreign particles and avoid potential damage to the pump.
- During installation work on the intake and discharge lines do not subject flanges to any excessive stresses.

Intake side

CAUTION: PARTICLES AND FLUIDS



Risk of damage to equipment. A dry screw vacuum pump is characterised by its small clearances, which is how the pump generates its pumping speed. The pump is therefore not suitable for pumping fluids or large quantities of particles. Vapour that can condense into liquids when being compressed inside or build up solid layers in the pump needs to be avoided. If either of these is present in your process, please use a liquid separator or filter.

- At the intake side, connect the pipework to the vacuum chamber.
- The intake line must be clean. Deposits in the intake line can degas and impair the vacuum. The connecting flanges must be clean and undamaged.

 Note:

Do not allow the ingestion of any objects (screws, welding beads, nuts, washers, pieces of wire, etc.) through the intake port of the pump. For this purpose, leave the inlet strainer in the pump. For smaller particles the provided strainer is not sufficient. If small, hard particles can be expected in the intake port, please install a suitable inlet filter. These can also be bought from us, please contact our Sales for further information.

Installation

6.3 Exhaust line



WARNING: HARMFUL GASES

Risk of injury or damage to equipment. The operator must check, whether the pumped gases will lead to safety risks on the environment if the pump is operated without an exhaust line (i.e. risk of suffocation, risk of slipping due to condensing vapours, etc.).



WARNING: OVERPRESSURE

Risk of injury or damage to equipment. Smaller cross sections may cause an undesirable overpressure within the system. Do not start up the system with a constricted or blocked exhaust. Make sure that any valves or blocking devices in the exhaust line are open.

Clogged exhaust lines will reduce the available pumping speed, increase temperature and cause overloading of the pump motors or a dangerous overpressure within the system. There is the risk of bursting.

-
- Connect the exhaust line with a flex tube to the pump, or when operating the pump without a connected exhaust line, operate the pump only in a well ventilated room.
 - The cross-section of the exhaust line must at least match the inside diameter of the connections.
 - When pumping vapours, we recommend connecting a condensate separator at the exhaust. The exhaust lines should be laid so that they drop down and away, thereby preventing condensate from flowing back into the pump.
 - If there is a need for a leak tight silencer, use the outlet pipe accessory
 - E6536491 for ND65 - 100
 - E6536613 for ND160 - 200

6.4 Electrical connection

The pump is supplied with three-phase motor but without accessories for electrical connection. They must be connected with the appropriate cable, and a suitable motor protection switch.

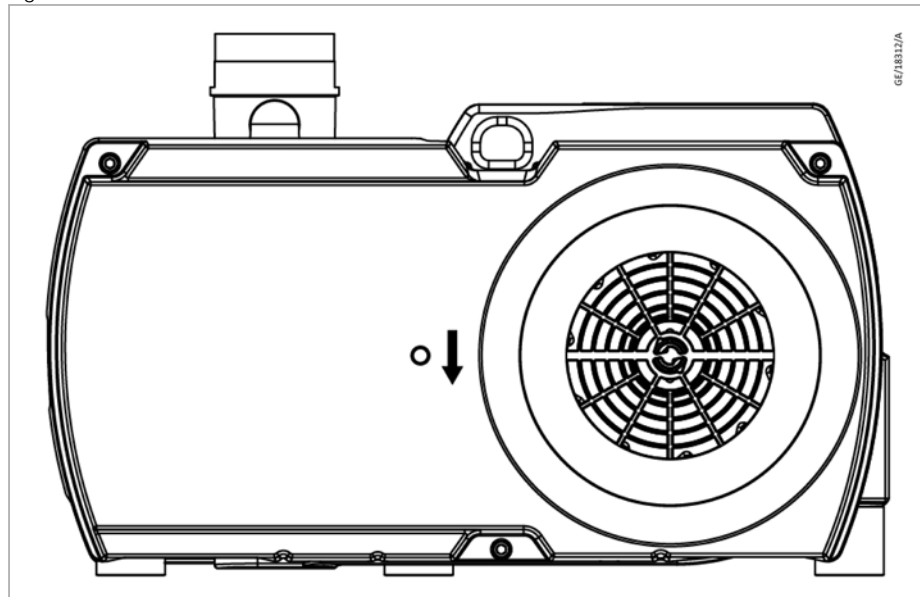
Set the switch in accordance with the rating on the pump nameplate.

Please observe the diagram inside the motor junction box.

After connecting the motor and after every time you alter the wiring, check the direction of rotation. To do so, briefly switch on the motor and make sure that the pump fan rotates in counter-clockwise direction. If not, interchange two phases of the connection.

An arrow (sticker) indicating the correct direction of rotation is placed on the drive cover. To avoid damage to the pump or the vacuum system make sure that the inlet of the pump is not connected to a closed vacuum system when doing this test. Running the pump at full speed in the wrong direction of rotation will generate pressures up to 4.5 bar (g) at the inlet port and damage the pump, if not vented to atmosphere.

Figure 6. Arrow - direction of rotation



6.5 Soft starter

A motor soft starter is a device used with AC electrical motors to temporarily reduce the load and torque in the power-train and electric current surge of the motor during start-up. This reduces the mechanical stress on the motor and shaft, as well as the electrodynamic stresses on the attached power cables and electrical distribution network, extending the lifespan of the system. Refer to ND Soft starter manual (publication number [301208348](#)) for details. Use of soft starter is mandatory for ND160/200.

6.6 Optional VFD use

If desired the pumps can be operated via an external variable frequency drive (VFD). However it is not allowed to run the pump with more than the nominal speed. Please consult us if other types of VFDs shall be used. The permissible motor speed defined in the Technical data must be obeyed.

Please note that the pump performance and power consumption is not a linear function of motor speed.

6.7 Gas ballast

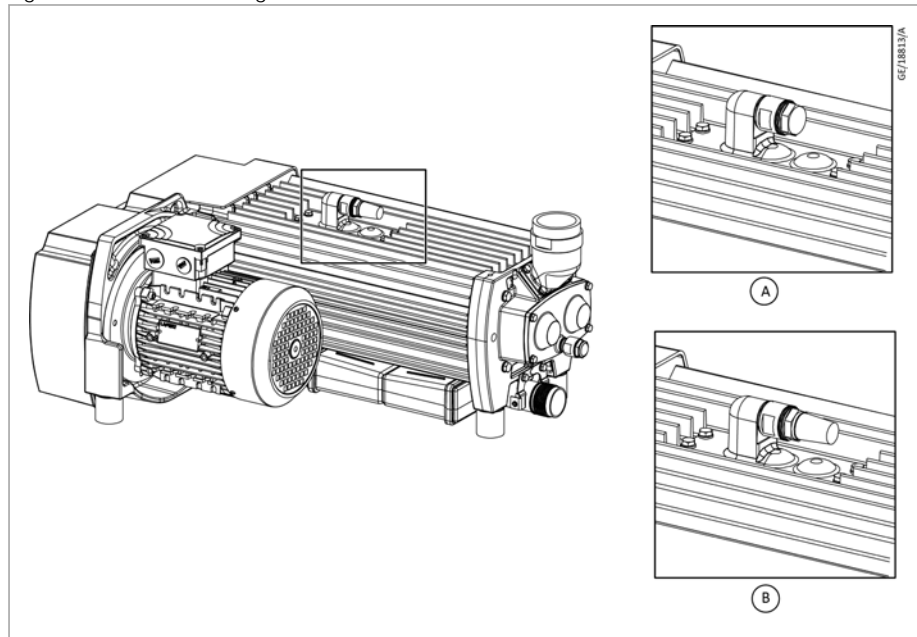
The pump is equipped with a gas ballast which feeds ambient air into the pump to dilute condensable vapours and keep the partial pressure below the condensation level. With the gas ballast in use the pump has a water vapour tolerance of 60 mbar. If the presence of condensable vapours in the pumped gases can be ruled out the gas ballast can be closed. Using the gas ballast will improve the vapour handling but reduce the vacuum performance of the pump.

6.8 Gas ballast configuration

The pump can be operated with gas ballast active (open) or closed. When changing the setup make sure that the gaskets are in good condition and that the parts are tightened correctly.

Installation

Figure 7. Gas ballast configuration



A. Gas ballast closed (blind plug installed)

B. Gas ballast activated (silencer installed)

6.9 Seal purge

Seal purge exhaust side (optional)

The pump has no hermetically sealed shaft feed throughs at the exhaust side. Therefore small amounts of gases inside the pump will escape into the ambient air if no seal purge is used. In order to avoid this the shaft seals at the exhaust side can be loaded with purge gas. The purge gas will create a gas barrier that will prevent gas from inside the pump to escape. Note that a fraction of the purge gas will also escape to the ambient. Make sure that the pump is operated in a room with good ventilation if other gases than air are used as purge gas.

Seal purge inlet side (optional)

Inlet seal purge can be used if there is a risk that harmful amounts of dust or condensable vapours are present at the inlet of the pump. Such substances could migrate to the inlet side bearings of the pump and reduce the service interval significantly. The inlet side purge is typically only used whenever the inlet pressure increases and is active until a pressure equalisation is reached.

7 Operation



WARNING: EXHAUST CONNECTION

Risk of injury or damage to equipment. Connect the pump to an exhaust gas pipework if other gases than clean air are pumped. The exhaust of the pump must not be blocked or constricted. Never operate the pump with the seal-off stoppers in place blanking off the exhaust port.

7.1 Start

Do the checks before every start-up as follows:

- If the pump system is leak tight.
- Close all protective covers.
- Open the exhaust lines.
- Open the purge gas supply if connected.
- Switch on the main switches.

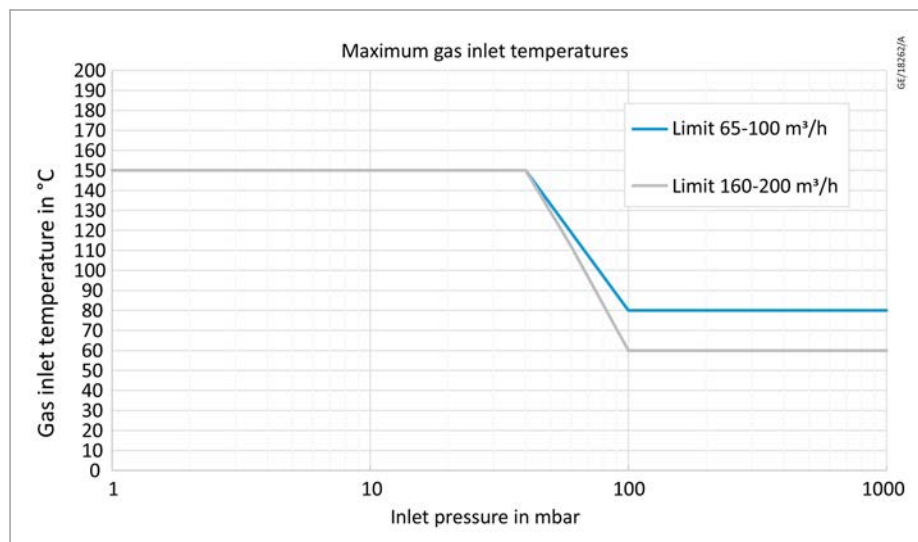
Start the pump by applying the supply voltage. The pump can be started up to 20 times per hour. The pump is ready for operation after 5 minutes.

7.2 Operation

Exceeding the maximum gas inlet temperature at a given pressure can lead to equipment damage and reduced system lifespan.

It may also cause safety risks, such as overheating or failure of internal components. Always operate within the specified limits to ensure safe, efficient, and reliable performance of the system.

The graph below illustrates maximum allowable gas inlet temperatures based on inlet pressure (in mbar).



Note:

Please contact our Sales for further information.

Operation

7.2.1 Operation with booster

The pump can be operated in combination with a booster. A proper set-up of the booster pump system is essential to ensure that the resulting gas inlet temperatures remain within the limits shown in section [Operation](#) on page 23 to prevent overheating.

For support with system setup, please contact your local sales representative.

7.3 Shutdown

Switch off the pump by disconnecting from the mains voltage.

If condensable vapours have been conveyed, operate the pump for 30 minutes with closed process valve and open gas-ballast before switching off in order to evaporate the residual condensate.

The pump will run down for several seconds. Due to the design, the vacuum system is then vented through the pump, if no valve is closed between the pump and the vacuum system. In this case, the pump runs backwards until the pressure is equalised. In case of vacuum chambers exceeding a defined volume a valve must be closed before switching off the pump to avoid over-speeding of the pump and contamination of the vacuum system with dust streaming back from the exhaust pipework.

The maximum chamber sizes to be vented through the pump are:

- NOVADRY ND 65: 500 L
- NOVADRY ND 100: 800 L
- NOVADRY ND 160-200: 1000 L

The ventilation process may take several minutes, depending on the size of the container. Wait for the pressure equalisations before opening the vacuum system or disconnecting the pump from the vacuum system.

In order to avoid back-venting of the vacuum chamber close the inlet of the pump with a valve before switching off. A suitable inlet non return valve is available as optional accessory.

8 Maintenance

8.1 Maintenance schedule



CAUTION: BELT WEAR

Risk of damage to equipment. Some aspects can increase belt wear and maintenance frequency. These are: dustiness in the environment, humid environment, high temperature and increased numbers of starts and stops. Observe the belt wear behavior and consider more frequent belt replacement. Contact us for additional information.

The maintenance for the pump includes the following:

1. Belt change
2. Major maintenance

The belt change can be done by the user of the pump. (Refer to instructions in [Belt change](#) on page 27).

The pump is equipped with a battery powered inductive hour meter to measure the operation hours. Remove the pump cover to access the hour meter. The lifetime of the battery is limited to 2 years. If the battery is empty, it can be replaced with new one.

To replace the battery, remove the hour meter from its base its stuck on. On the underside, a notched battery compartment cover can be opened.



Note:

Do not re-tighten the used belt, as this may damage the pump.

The major maintenance requires special equipments and must be done by our service engineer only.

Maintenance	Interval (operation hours)	
	Ambient temperature: 0 °C-30 °C	Ambient temperature: 30 °C-40 °C
Major maintenance	24000 hours or 4 years	19200 hours or 3 years
Blow off valve inspection (applications which form de- posits only)	6000 hours or 1 year	4800 hours or 1 year

Maintenance

Table 3. Belt change requirement

Pump mode	Max. belt operation hours		Belt tension	Start cycles
	$P_{ult}/$ pump down	Continuously > 40 mbar		
ND65 and ND100	6000*		Belt tension below 35 Hz (Measured with VSM Mini), 43 Hz (Measured with laser- based measuring device)	25000
ND160 and ND200	6000*	4000*		

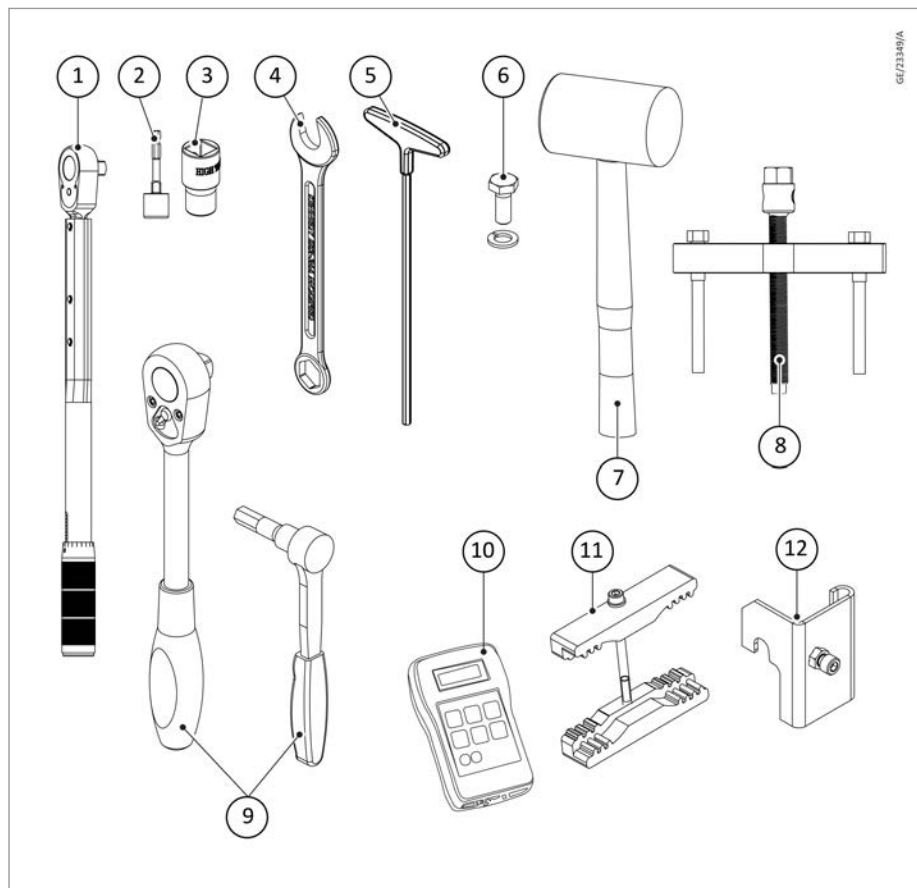
*If ambient temperature is higher than 30°C consider an additional lifetime decrease of approx. 20%.

Interval which ever comes first

Note:

If 160/200 pumps shall be used continuously above 40 mbar and $t_{amb} > 30^{\circ}\text{C}$ please consult our representative.

8.2 Tools required for maintenance



Maintenance

Sr No.	Description	Material number	Quantity
1	Torque wrench		1
2	Allen key socket No. 6		1
3	Socket wrench insert 22		1
4	Wrench 12		1
5	Allen key T handle 5		1
6	M8 hex screw		1
7	Mallet		1
8	Pulling device		1
9	Ratchet		1
10	Tool for belt tension measurement	G9200017	1
11	Equipment fail safe gear adjustment	E6564122	1
12	Tool for belt tension adjustment	E6534677	1

8.3 Belt change

The belt is subjected to wear and must be replaced after a defined operation period (refer to the [Maintenance schedule](#) on page 25). The belt exchange can be either performed by us or by the pump user.

Refer to the [Tools required for maintenance](#) on page 26 for more details.

8.4 Replace the belt



WARNING: ELECTRIC SHOCK

Risk of injury or damage to equipment. Make sure that the main power source is disconnected and all parts with electric supply are covered or closed.



WARNING: PRESSURE HAZARD

Risk of injury or damage to equipment. Make sure that there is no pressure difference between inlet and outlet of the pump during the belt change as the pressure difference will force the pump to rotate. If this can not be ruled out disconnect the pump from the vacuum system before changing the belt.

Disassemble drive cover

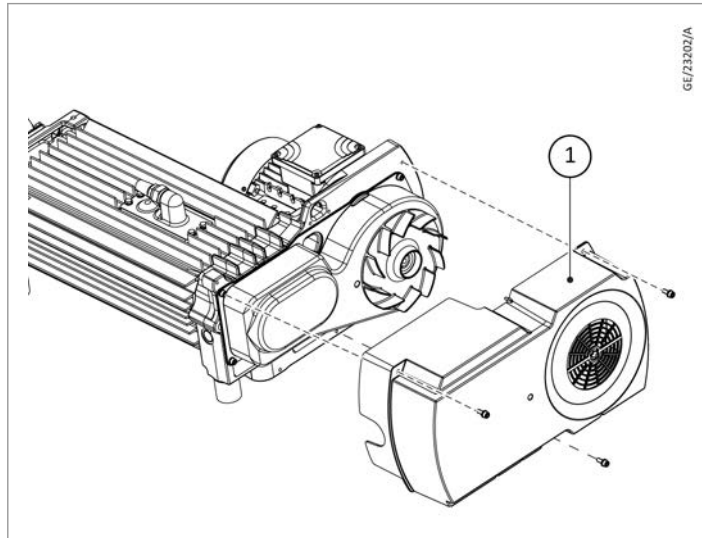


WARNING: SUCTION HAZARD

Risk of injury. Do not close the pump inlet with your hands or any other body part and avoid objects from being sucked inside the pump.

Maintenance

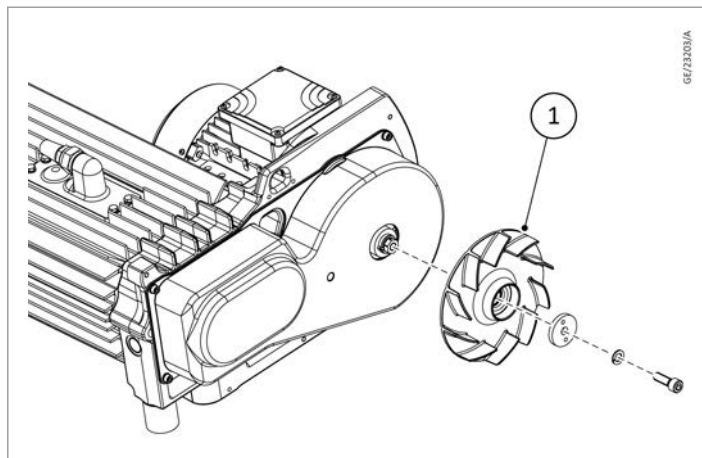
1. Use a 5 mm Allen key to remove the 3 screws which secure the drive cover.
2. Separate the drive enclosure from the pump.



1. *Drive cover*

Disassemble rotor disc, screw and fan

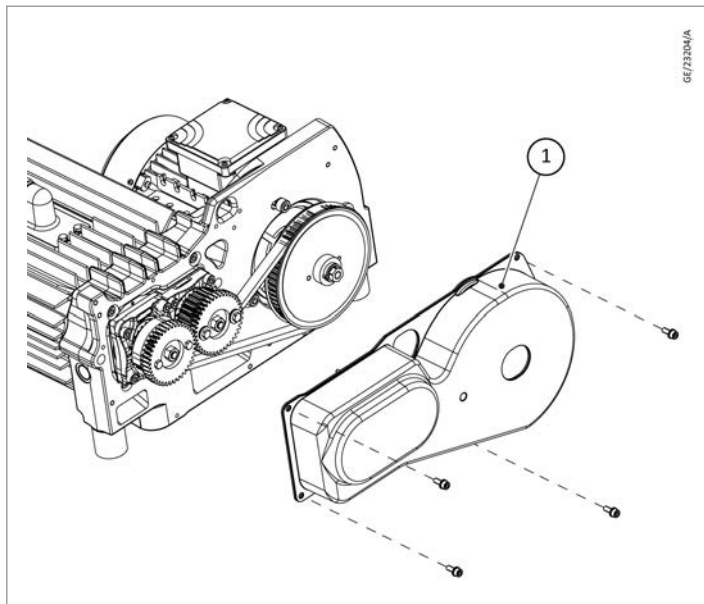
1. Use a 8 mm Allen key to remove the screws, washer and rotor washer which secure the fan on the belt chamber.
2. Separate the fan from the pump.



1. *Fan*

Disassemble belt chamber cover

1. Use a 5 mm Allen key to remove the 4 screws which secure the belt chamber cover.
2. Separate the belt chamber cover from the pump.



1. Belt chamber cover

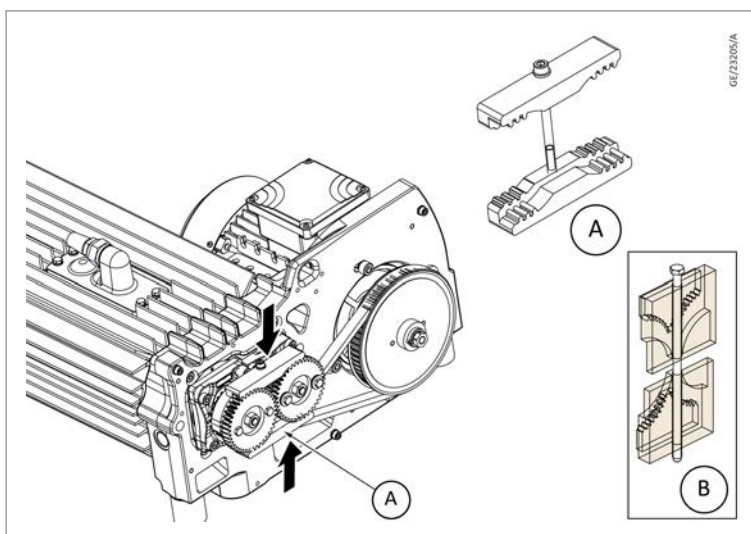
Disassemble fail-safe gears



CAUTION: BEARING DAMAGE

Risk of damage to equipment. Loosening the hexagon nuts of rotors will cause severe bearing damages.

1. Turn the rotors so that the screws fixing the gears stand vertically to each other.
2. Mount the fail-safe gear adjustment tool to the gears by precisely interlocking its toothing to the gears. Clamp the rotors by fastening the tool with about 2 Nm.

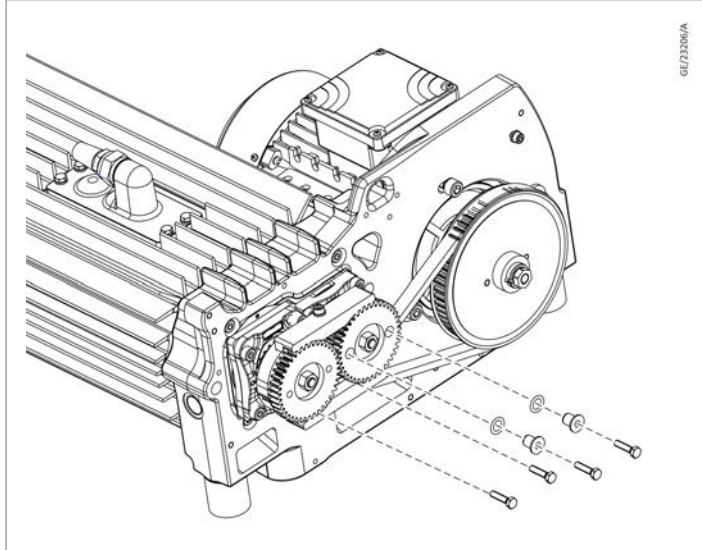


Maintenance

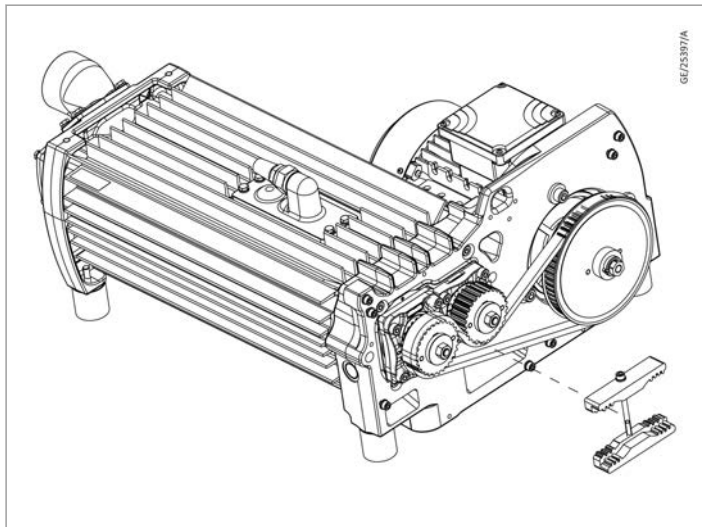
 Note:

The old tool (B) can be used on new fail safe gear setup.

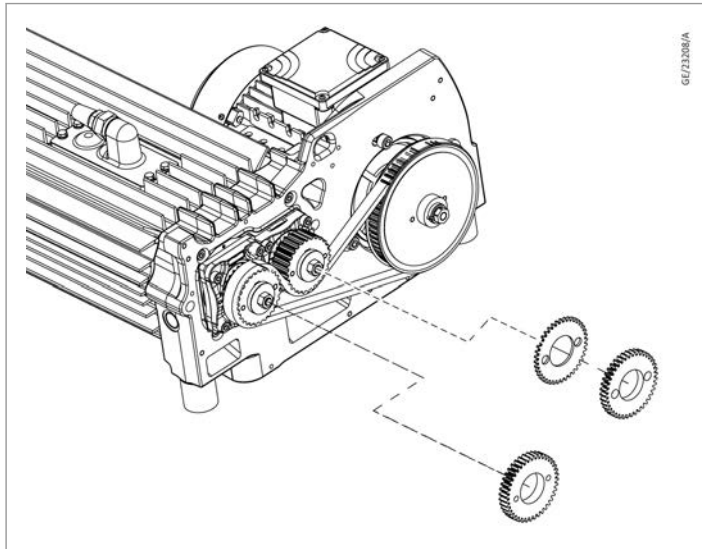
3. Loosen the four bolts securing the gears using a 5 mm Allen key. Remove the bolts, bushings, and the associated O-rings.



4. Remove the gear adjustment tool.

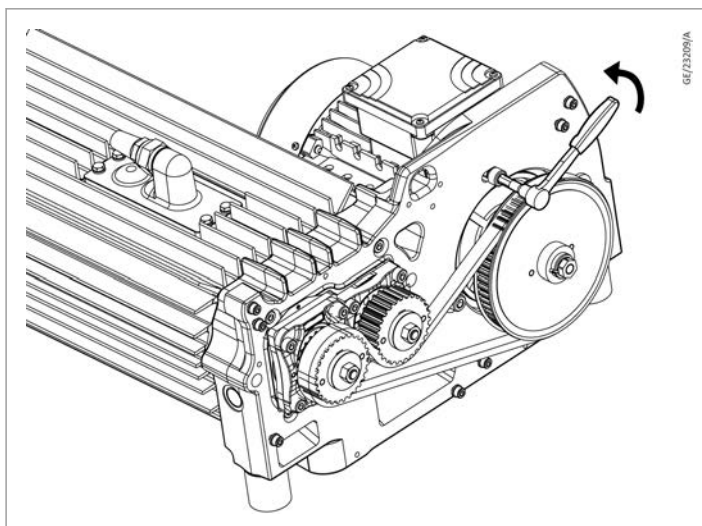


5. Remove the fail-safe gears and their fixing accessories.



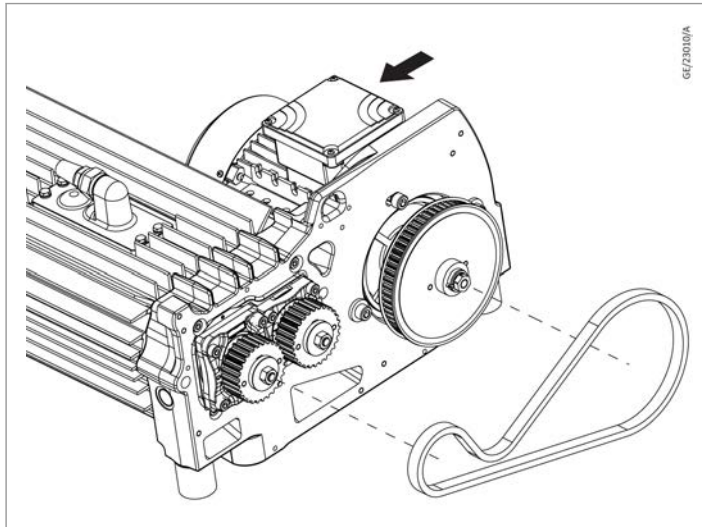
Disassemble belt

1. To enable belt removal, use a 8 mm Allen key to loosen the 4 screws which secure the motor and pulley to the bearing flange by only 1 rotation.



2. Push the motor towards the pump body to loosen the belt.

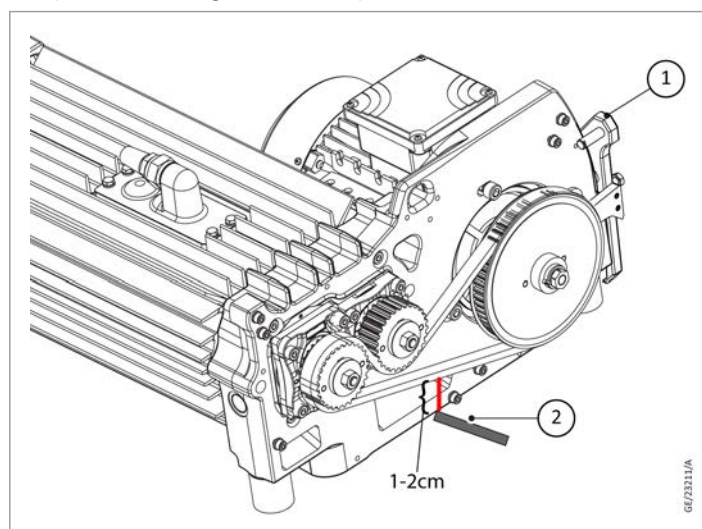
Maintenance



3. Take the belt from the pulleys.
4. Clean the pulleys with recommended cleaning agent.
5. Dispose of the old belt and the plastic fail-safe gear.

Assemble tooth belt

1. Place the belt on the pulleys.
2. Install the belt tightening tool by use of the outer motor fixation screw as shown in the picture below.
3. Tighten the screw of the tightening tool in order to tense the belt slightly.
4. Measure the belt tension according to one of the selectable methods described in [Belt tension measurement](#) on page 32.
5. Repeat steps 3 and 4 iteratively until the correct pre-tension is reached.
6. Rotate the motor pulley 5 to 8 times in counter clockwise direction.
7. Check the belt tension again. If the correct value is reached continue with [Assemble motor screw](#) on page 34 (Fixation of the motor). If not, please start again from step 5.



1. Belt tightening tool

2. VSM mini

Belt tension measurement



CAUTION: PUMP DAMAGE

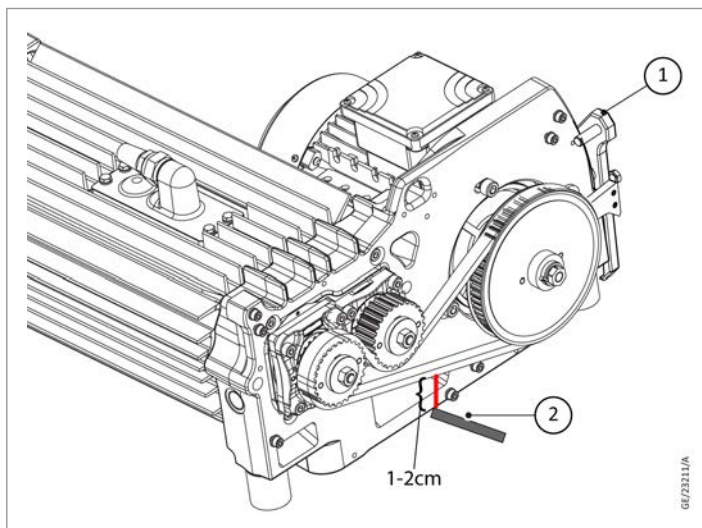
Risk of damage to equipment. The belt tension frequencies stated in table on page 35 are defined for new, unused belts during belt exchange / new assembly. After the first use of the belt the (worn) belt must not be re-tensed to the initial state. Always exchange to a new belt once the belt is worn out. A re-tension can cause serious damage to the pump.

The belt tension measurement is normally executed by measuring the belt trums natural frequency. In the following 3 different methods are described, which can be chosen as alternatives based on the availability of tools or other boundary conditions.

1. Laser-based measuring device

Laser-based measuring devices are frequently used devices for belt tension measurement and work always very similar. Just place the laser sensor close below the middle of the load trum and adjust the laser beam to a belt tooth. You might use a tripod for stabilization. While during this, pluck the belt chord to trigger a natural vibration and read the frequency from the main control. The target frequency for new, unused belts can be found in [Table: Belt trums natural frequency](#). Repeat the procedure several times to eliminate potential uncertainties and adjust the tension iteratively using the motor tensioning device (1).

Please contact our sales to purchase a suitable laser-based measuring device.



1. Belt tightening tool

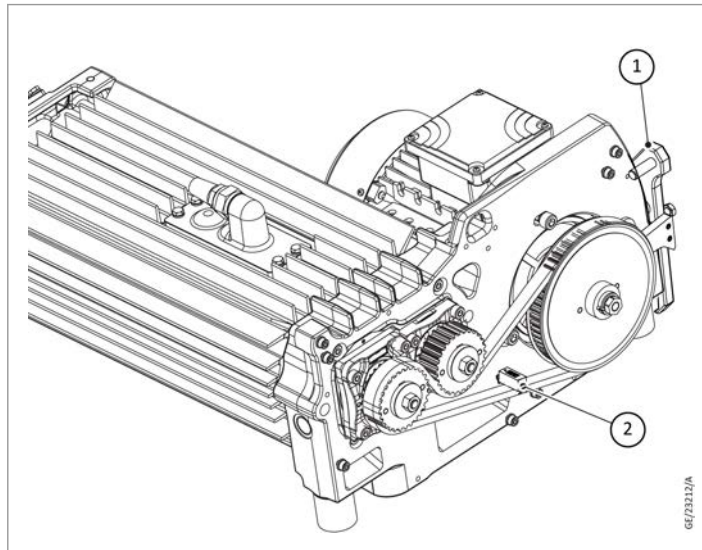
2. Measurement device

2. VSM Mini device (no longer available for purchase)

The VSM Mini is an integrated vibration measurement tool for chord attachment. With it's attached rubber strap it can be installed to the middle of the belt drives load trum. After switching on using the button on the top, it automatically detects vibrations once it's stimulated. By plucking the belt trum like a guitar chord, the natural frequency can be measured. Be aware that the necessary frequency deviates from the target frequency using a laser-based method, since the device

Maintenance

adds mass to the belt trum. You can find the target value in [Table: Belt trums natural frequency](#). Repeat the procedure several times to eliminate potential uncertainties and adjust the tension iteratively using the belt tensioning device (1).

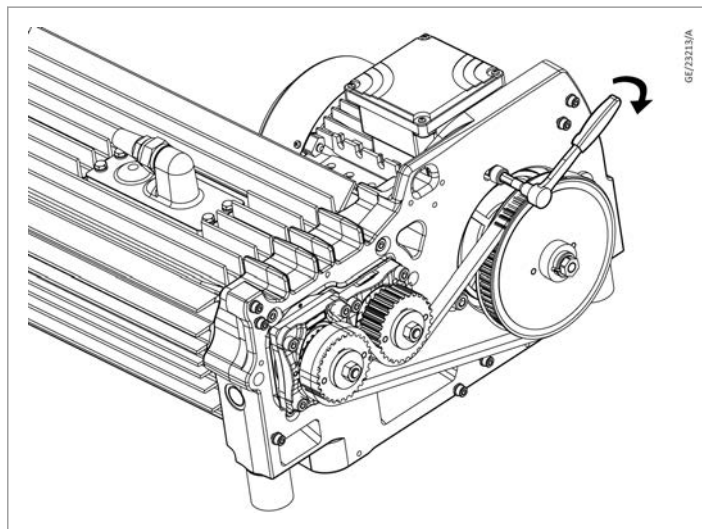


1. Belt tightening tool

2. Measurement device

Assemble motor screw

1. Tighten the 4 motor cap screws not used of the tightening tool in cross pattern to 35 Nm +/- 3.5 Nm with an 8 mm allen key.
2. Rotate the pulley by hand for 5 to 8 times and make sure that the belt is tightened and running correctly.
3. Check the belt tension again. If it is not correct, please repeat the tightening procedure from the beginning.

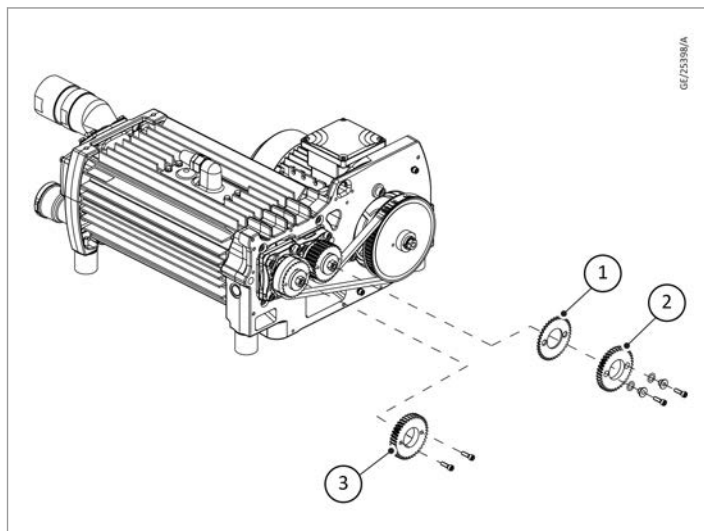


Assemble fail-safe gear

1. Assemble the three new gears supplied in the belt exchange kit as follows:
 - Assemble metal gear (1) (6563442) with plastic gear (2) (6563324) by fitting the two supplied O-rings onto the corresponding bushings.

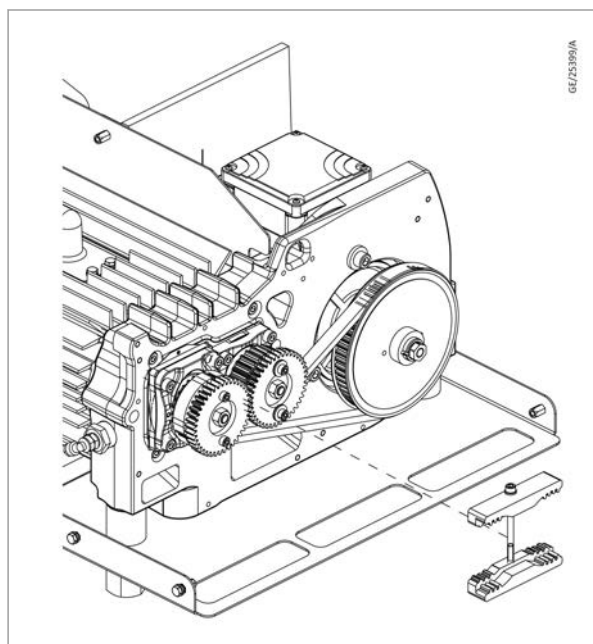
Maintenance

- Assemble metal gear (3) (6537894) using the two bolts provided.
- Loosely mount all three gears onto the pulleys using the four bolts. The gears must remain slightly rotatable after installation.



1. Metal gear (6563442)
2. Plastic gear (6563324)
3. Metal gear (6537894)

2. Mount the fail-safe gear adjustment tool as described in step 2, [Disassemble fail-safe gears](#) on page 29 and adjust the gears to a symmetric fit to each other.



3. Tighten the gears with 4 bolts to 10 Nm.
4. Remove the gear adjustment tool.
5. Rotate the motor pulley in counter clockwise direction by hand for three revolutions.
6. Check the gear installation. The gear teeth must be evenly spaced and must not fully engage. Slight contact is acceptable during correct installation; however, the teeth must remain centered and free from continuous meshing. If full engagement is observed, realign the gears and recheck.

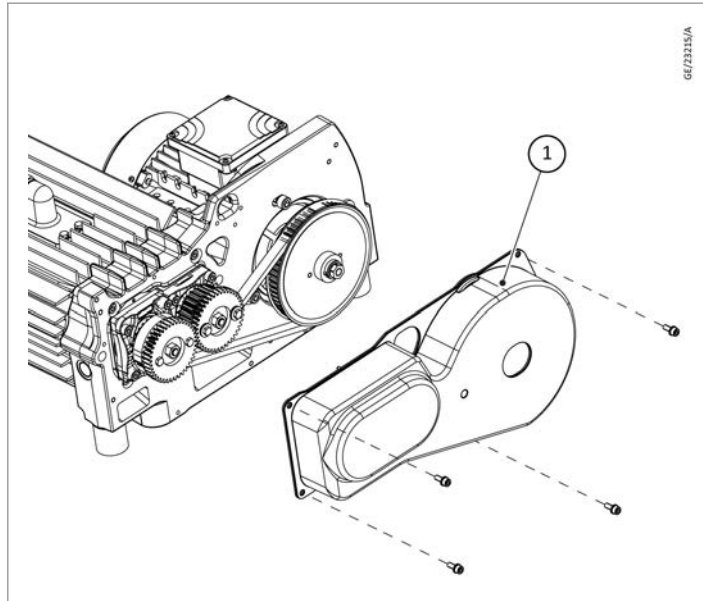
Maintenance

Table 4. Belt trums natural frequency

Tool	Frequency
VSM mini	83 +/- 5 Hz
Laser-based measuring device	105 +/- 5 Hz

Assemble belt chamber cover

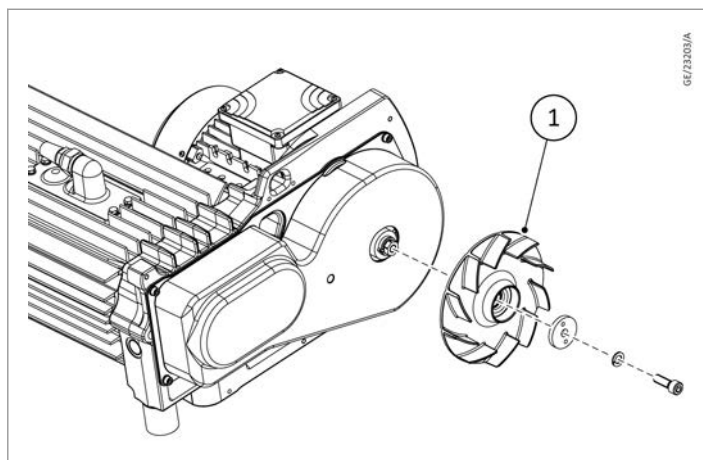
1. Assemble the belt chamber cover onto the bearing flange with 4 cap screws with a 5 mm Allen key.
2. Tighten the cap screws by hand and torque each screw to 2.5 Nm.



1. *Belt chamber cover*

Assemble fan

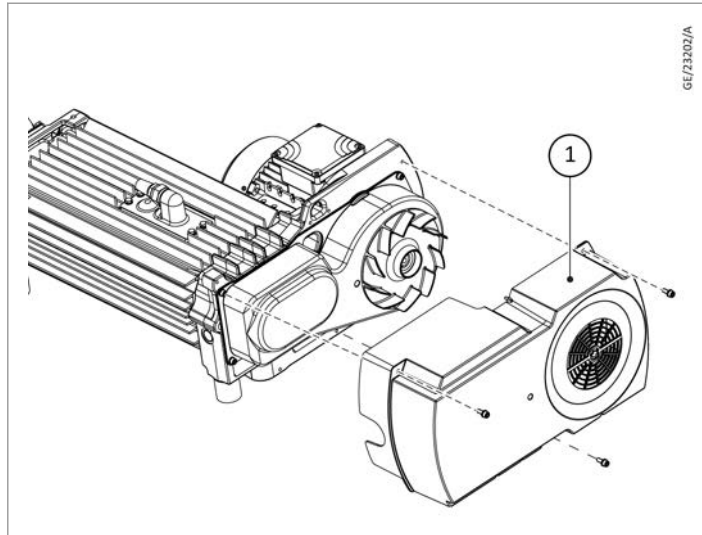
1. Assemble the fan with a 8 mm Allen key.
2. Tighten the cap screw by hand and torque screw to 20 Nm after locking the fan by spanner.



1. *Fan*

Assemble drive enclosure

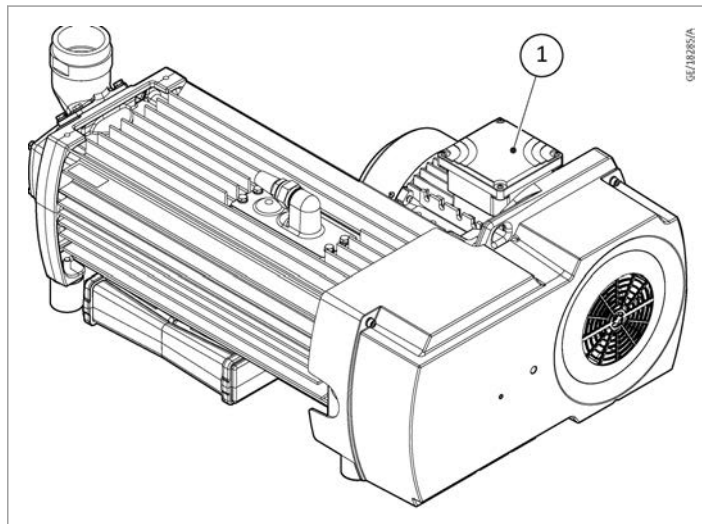
1. Assemble the drive enclosure onto the bearing flange with 3 cap screws with a 5 mm Allen key.
2. Tighten the cap screws by hand and torque each screw to 2.5 Nm.



1. Drive enclosure

Electric connection

1. Open the motor terminal box.
2. Do the electrical connection before you install the enclosure. Refer to the pump manual for instruction.
3. Connect the cables and make sure that it is away from the hot surfaces of the pump.



1. Motor terminal box

Maintenance

Verify motor rotation

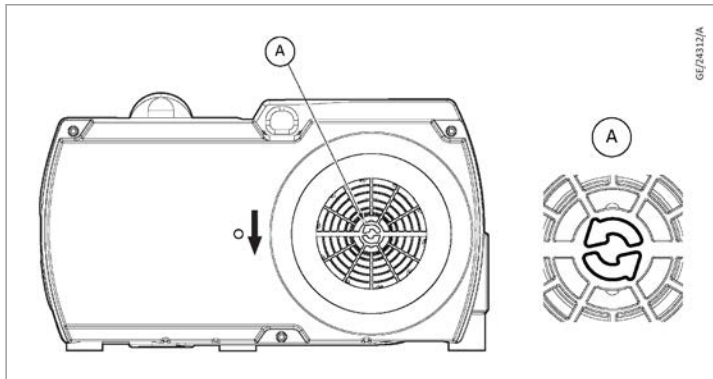


WARNING:

Do not close the pump inlet with your hands or any other body part and avoid objects from being sucked inside the pump.

To verify the correct rotating direction of the motor, start the pump and check that

- the pump fan rotates in the same direction as the arrows on the fan protection grille.



- the pump creates vacuum on the inlet port.

In case of wrong direction, swap the two phases at the motor clamping board.

8.5 Blow off valve cleaning



WARNING: PERSONAL PROTECTIVE EQUIPMENT (PPE)

Risk of injury. Obey the safety regulations. Make sure that the main power source is disconnected and all parts with electric supply are covered or closed. As there will be exposure to the pumped substances, use appropriate PPE such as rubber gloves depending on the substances that are present in the process.

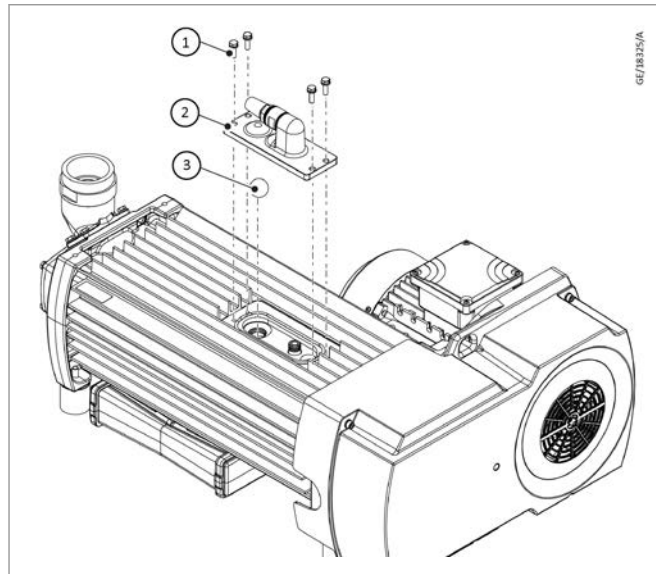
Accessories required to clean the blow off valve:

- Spanner: 10 mm
- Lint free cloth for cleaning
- Water or isopropanol for cleaning

To clean the blow off valve:

Maintenance

1. Remove the 4 x M6 screws (1) of the blow off cover.
2. Pull the blow off cover (2) up gently.
3. Remove the valve ball (3).
4. Check all surfaces for contamination. If required, clean with water or isopropanol.
5. Check the valve ball and all O-rings for damage or wear, replace if necessary (EK6525317).
6. Reassemble the components (a missing valve ball will destroy the pump).
7. Tighten the 4 x M6 screws with 8 Nm.



1. M6 screws
2. Blow off cover
3. Valve ball



Note:

ND 160/200 have two valve balls.

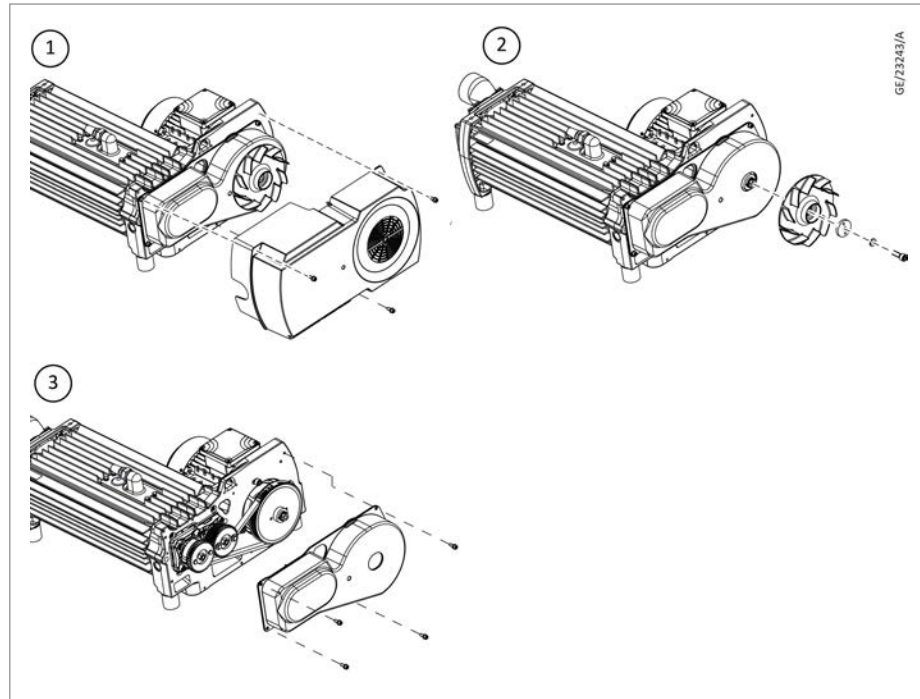
Maintenance

8.6 Replace electrical motor

Motor disassembly

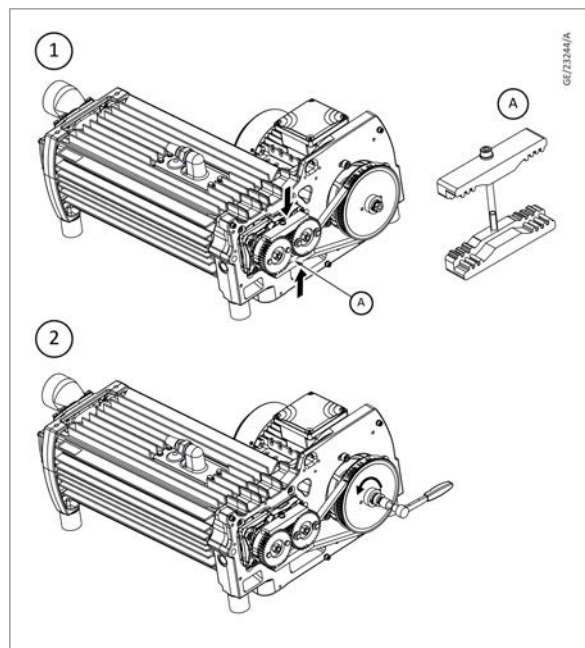
Step 1: Remove external covers.

1. Remove the (1) fan cover, (2) fan and (3) belt enclosure.



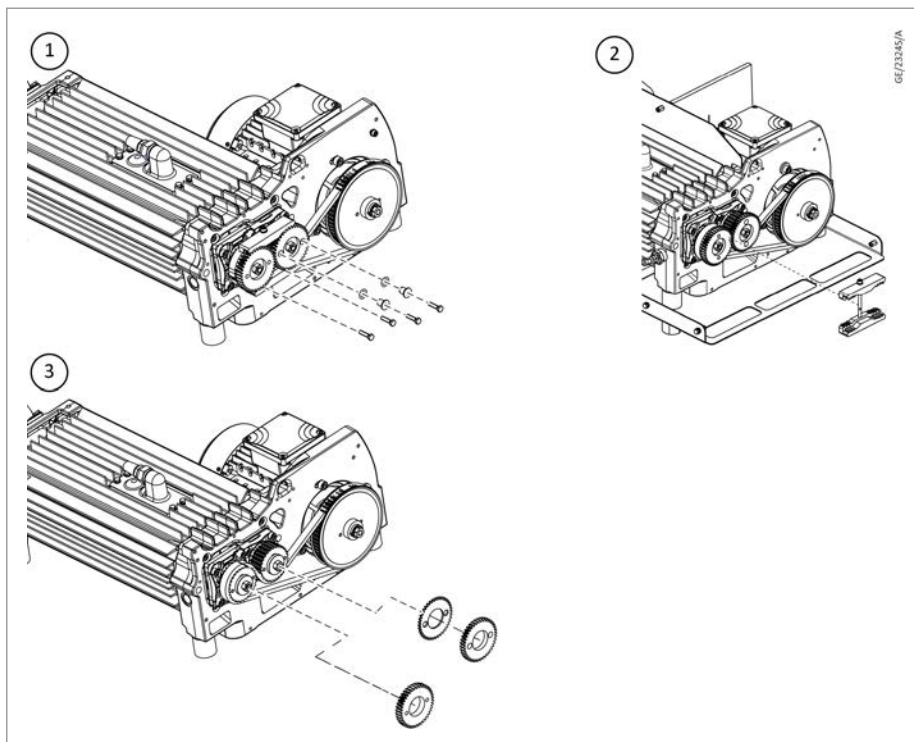
Step 2:

1. Block the fail-safe gears with the gear adjustment tool (A)
2. Loosen the centre screw.



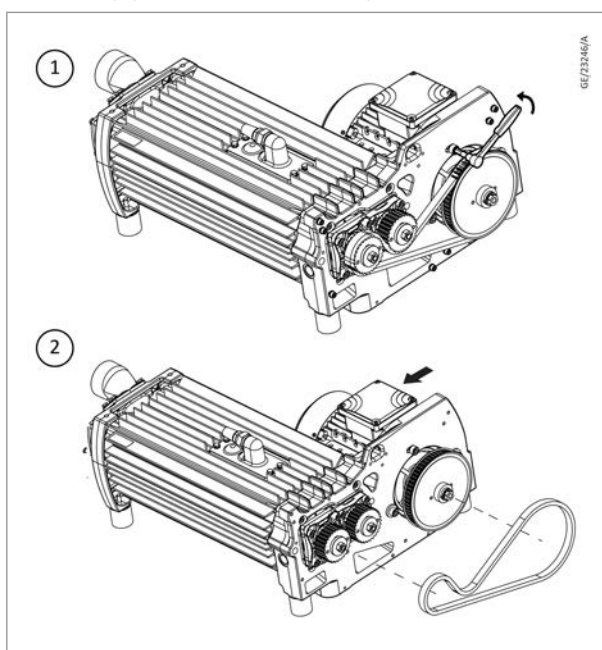
Step 3: Disassemble fail-safe gears

1. Loosen and remove the bolts of fail-safe gears.
2. Remove the gear fixation tool.
3. Remove the fail-safe gears.



Step 4: Remove the belt.

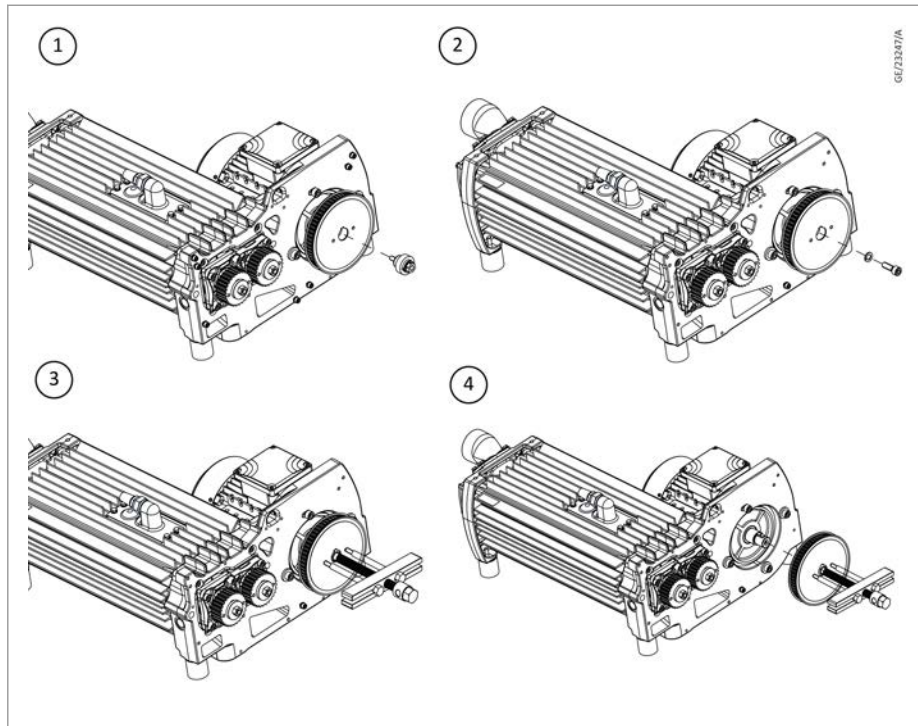
1. Loosen the 4 motor screws.
2. Gently push the motor and pull out the belt.



Maintenance

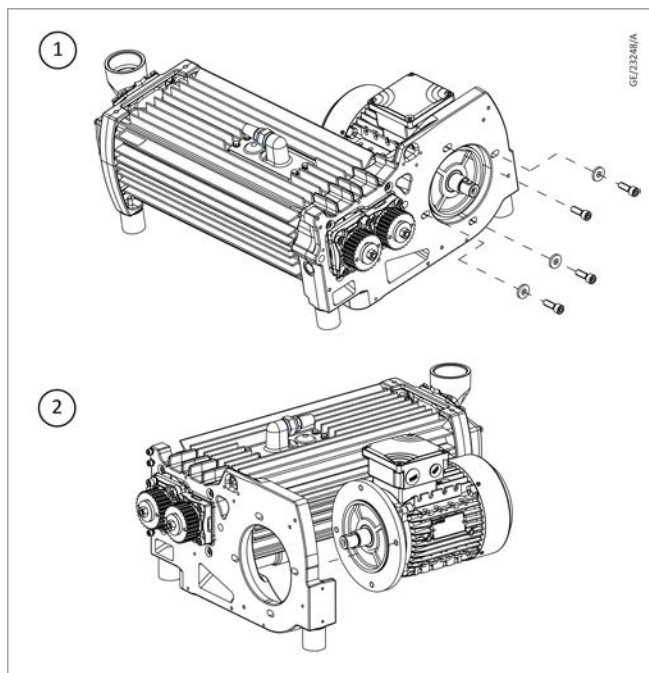
Step 5: Prepare for Motor Removal

1. Remove the center screw.
2. Install the M8 hexagonal screw.
3. Attach the gear puller to the pulley.
4. Use the gear puller and M8 screw to remove the pulley.



Step 6: Final Motor Removal

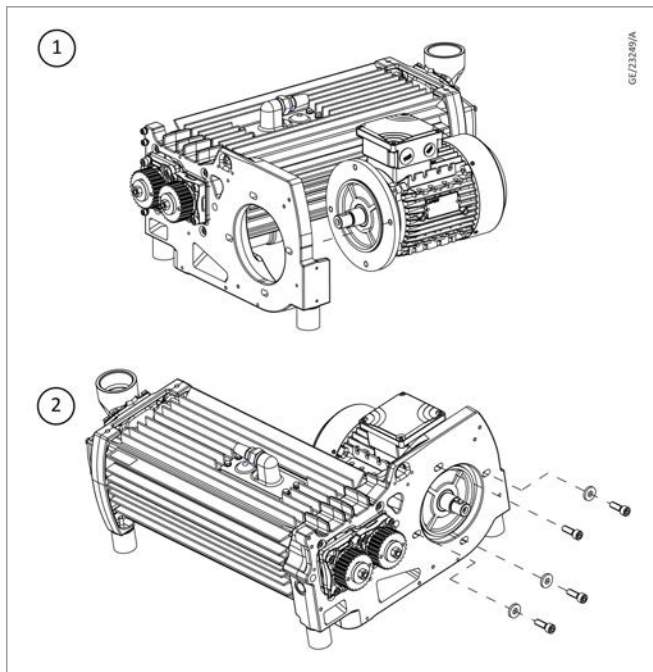
1. Unscrew the 4 motor screws (hold motor securely; unscrew top screw last).
2. Remove the motor.



Motor assembly

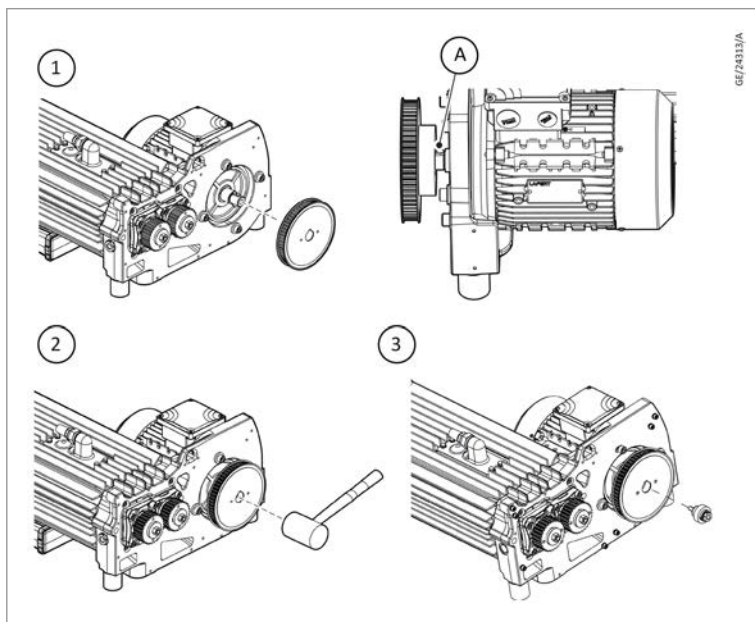
Step 1: Mount the Motor

1. Place the new motor.
2. Install and hand-tighten the 4 motor screws.



Step 2: Install Pulley

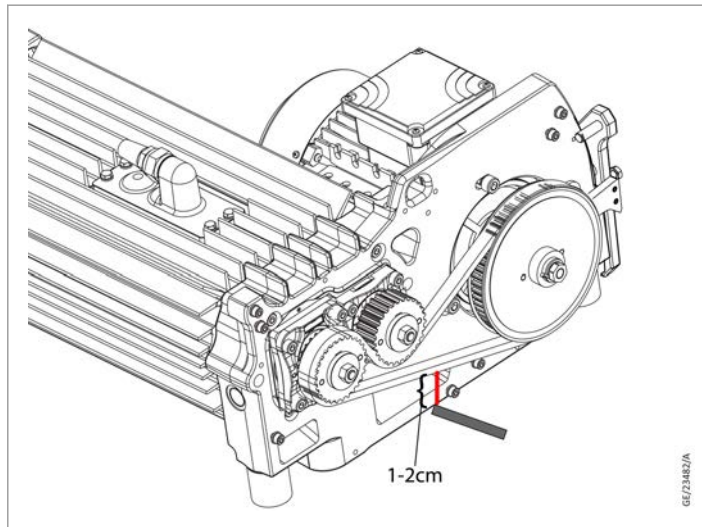
1. Install the pulley to the motor and make sure the key and keyway are aligned correctly.
2. Gently tap the pulley with a mallet.
3. Insert and hand-tighten the center screw.



A. Key

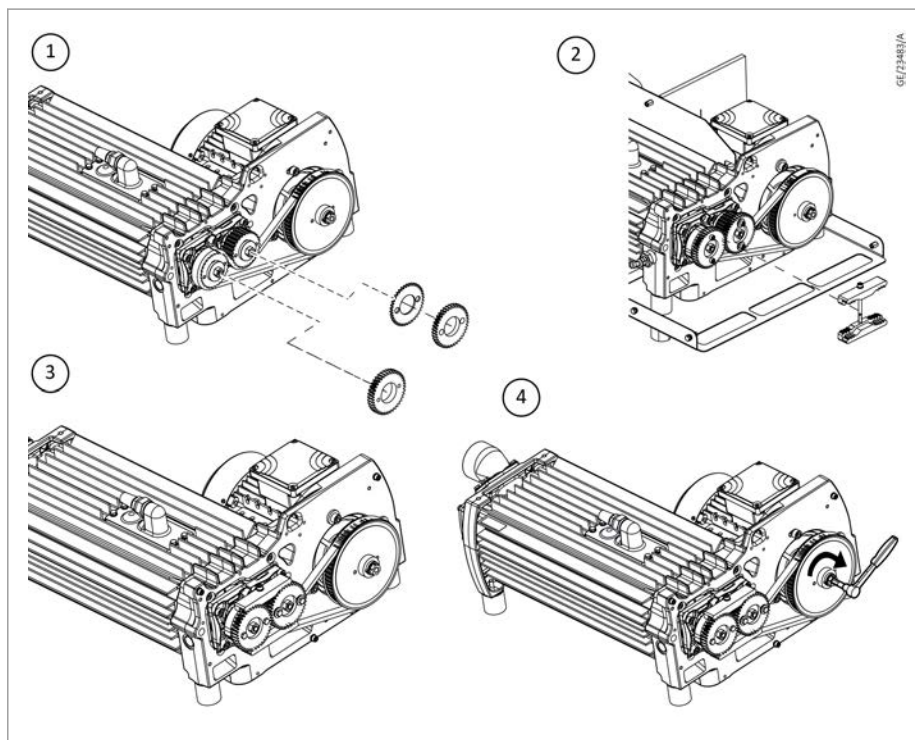
Maintenance

Step 3: Install the belt.



Step 4: Assemble fail safe gear

1. Assemble fail-safe gears.
2. Install the gear adjustment tool on the fail-safe gears.
3. Assemble the fail-safe gears bolts and tighten with 10 Nm .
4. Fix the centre nut. Use a torque wrench to tighten the screw to 25 Nm.
5. Remove gear adjustment tool.



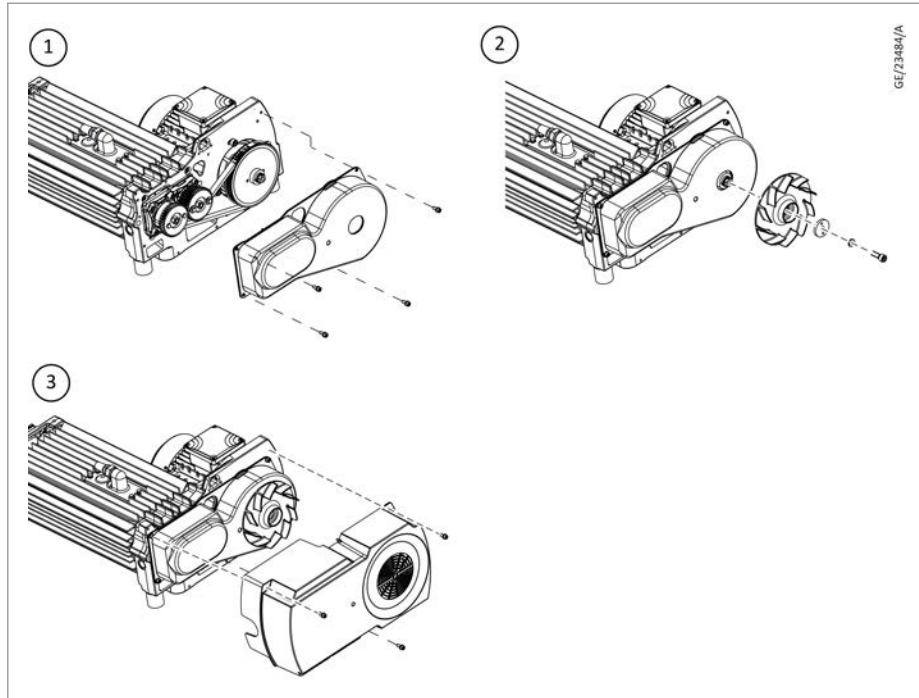
Step 5:

Tighten the motor screws by following steps 2-7 in [Assemble tooth belt](#) on page 32.

Maintenance

Step 6:

1. Install the belt enclosure and tighten with 2.5 Nm.
2. Install the fan and tighten with 20 Nm.
3. Install the fan cover and tighten with 2.5 Nm.



Maintenance

8.7 Motor part list

Table 5 Motor part list

Product name	Motor spare part no.							
	E6524957	E6537817	E6524959	E6537818	E6524971	E6537819	G6545859	E6537850
NOVADRY ND 65, 50 Hz, 200/400 V	•							
NOVADRY ND 65, 60 Hz, 230/460 V	•							
NOVADRY ND 65, 60 Hz, 200/380 V		•						
NOVADRY ND 100, 50 Hz, 200/400 V			•					
NOVADRY ND 100, 60 Hz, 230/460 V			•					
NOVADRY ND 100, 60 Hz, 200/380 V				•				
NOVADRY ND 160, 50Hz, 200/400V					•			
NOVADRY ND 160, 60 Hz, 230/460 V					•			
NOVADRY ND 160, 60 Hz, 200/380 V						•		
NOVADRY ND 200, 50 Hz, 200/400 V							•	
NOVADRY ND 200, 60 Hz, 230/460 V							•	
NOVADRY ND 200, 60 Hz, 200/380 V								•

9 Fault finding

Fault Pump does not start up	
Cause	Wrong or loose connection at motor terminal
Remedy	Check the connections
Cause	Pump is blocked Belt is broken Motor is defective
Remedy	Contact us
Cause	Wrong supply voltage
Remedy	Check the mains power or inverter

Fault Motor protective switch triggers	
Cause	Pump is blocked Motor is defective
Remedy	Contact us
Cause	Wrong setting of protective switch
Remedy	Adjust the setting. Refer to Technical data.
Cause	Wrong direction of rotation
Remedy	Check and change the direction of rotation if applicable
Cause	Wrong supply voltage
Remedy	Check the mains power
Cause	Exhaust line is clogged
Remedy	Clean the exhaust line

Fault Pump does not reach vacuum performance	
Cause	Inlet filter is clogged
Remedy	Clean the inlet filter (if in use) Replace filter cartridge.
Cause	Gas leak at the pump inlet
Remedy	Check O-ring at inlet port or connections of accessories
Cause	Wrong rotational speed
Remedy	Check the mains frequency or inverter
Cause	Wrong setting of gas ballast
Remedy	Correct if applicable

Fault finding

Cause	Inlet seal purge is defective
Remedy	Contact us
Cause	Loose gas ballast connection
Remedy	Check tight fit of gas ballast parts
Cause	Cold pump
Remedy	Wait for 30 minutes to warm-up the pump
Cause	Wrong voltage wiring
Remedy	Check with drawing in the motor connection box
Cause	Wrong position or type of vacuum gauge
Remedy	Check pressure direct at the inlet port. We recommend type TTR or CTR 0.1 torr
Cause	Purge connection is loose
Remedy	Tighten the purge connection and check tight fit of hose

Fault	Pump is noisy or has high vibration level
Cause	Pump is clogged with process deposition
Remedy	Follow the cleaning instructions
Cause	Belt is worn or defective
Remedy	Exchange the belt Contact us
Cause	Bearing is defective
Remedy	Contact us
Cause	Silencer is defective
Remedy	Exchange the silencer Contact us

Fault	Pump does not start up
Cause	Wrong or loose connection at motor terminal
Remedy	Check the connections
Cause	Pump is blocked Belt is broken Motor is defective
Remedy	Contact us
Cause	Wrong supply voltage
Remedy	Check the mains power or inverter

Fault finding

Fault Motor protective switch triggers	
Cause	Pump is blocked Motor is defective
Remedy	Contact us
Cause	Wrong setting of protective switch
Remedy	Adjust the setting. Refer to Technical data.
Cause	Wrong direction of rotation
Remedy	Check and change the direction of rotation if applicable
Cause	Wrong supply voltage
Remedy	Check the mains power
Cause	Exhaust line is clogged
Remedy	Clean the exhaust line

Fault Pump does not reach vacuum performance	
Cause	Inlet filter is clogged
Remedy	Clean the inlet filter (if in use) Replace filter cartridge.
Cause	Gas leak at the pump inlet
Remedy	Check O-ring at inlet port or connections of accessories
Cause	Wrong rotational speed
Remedy	Check the mains frequency or inverter
Cause	Wrong setting of gas ballast
Remedy	Correct if applicable
Cause	Inlet seal purge is defective
Remedy	Contact us
Cause	Loose gas ballast connection
Remedy	Check tight fit of gas ballast parts
Cause	Cold pump
Remedy	Wait for 30 minutes to warm-up the pump
Cause	Wrong voltage wiring
Remedy	Check with drawing in the motor connection box
Cause	Wrong position or type of vacuum gauge
Remedy	Check pressure direct at the inlet port. We recommend type TTR or CTR 0.1 torr
Cause	Purge connection is loose
Remedy	Tighten the purge connection and check tight fit of hose

Storage

10 Storage

Store the pump in a dry place, preferably at room temperature. The pump must be sealed with the supplied end caps.

Description	Value
Storage temperature	-20 to +60 °C
Storage site	Dry
Relative ambient atmospheric humidity	95%, non-condensing

Longer storage without periodic rotation of the rotors can lead to bearing damage, lubricant degradation, and subsequent operational failure due to static loading. If the pump has been stored for an extended duration, it is mandatory to exchange the drive belt prior to commissioning.

For personalized longterm storage guidance, please contact your local sales representative.

11 Disposal

11.1 Waste disposal

This equipment falls under the provisions of the European Directive 2012/19/EU on Waste Electrical and Electronic Appliances (WEEE) and may not be disposed as unsorted waste.



The equipment is labelled in accordance with the European Directive 2012/19/EU with the crossed-out wheellie bin symbol.

At the end of life-time of the electric and electronic equipment (EEE) it must be taken to separate collection.

For more information check with your local waste authority, customer center or distributor.

The pump may have been contaminated by the process or by environmental influences. In this case the equipment must be decontaminated in accordance with the relevant regulations. We offer this service at fixed prices. Further details are available on request.



WARNING: CONTAMINATION HAZARD

Risk of contamination. Contaminated parts can be detrimental to health and the environment. Before beginning with any work, first find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Separate clean pumps according to their materials, and dispose of these accordingly. We offer this service. Further details are available on request.

When sending us a pump, observe the regulations given in [Service](#) on page 55.

Accessories

12 Accessories

Table 6. Accessories

Tools	
Equipment fail safe gear adjustment	E6564122
Optical belt tension measuring device	G9200017
Tool for belt tension adjustment	E6534677
Spares	
Blow off valve replacement kit	EK6525317
Centering ring, aluminium, FPM DN 40 ISO-KF	18208
Clamping ring, aluminium DN 40 ISO-KF	18343
Replacement timing belt 50 Hz versions	EK6528531
Replacement timing belt 60 Hz versions	EK6528533
Replacement sealing plug for silencer	GM6542410
Hour counter	EK6551669
Accessories	
SOFT STARTER VD/ND, 12.5A, 110-230 V AC	111005A65
SOFT STARTER VD/ND, 12.5A, 24 V DC	111005A66
SOFT STARTER VD/ND, 25A, 110-230 V AC	111005A67
SOFT STARTER VD/ND, 25A, 24 V DC	111005A68
Inlet Adapter DN40 ISO-KF	111005A20
Inlet Adapter G 1 1/4	111005A21
Inlet Adapter NPT 1 1/4-11,5	111005A22
Inlet Adapter NPT 2-11,5	111005A23
Inlet Adapter DN63 ISO-K	111005A24
INLET CHECK VALVE G2	111005A15
Exhaust Adapter NPT 1½-11,5	111005A31*
Exhaust adapter G 1½	111005A32
Screw-on Flange, DN 40 KF VA	88428
Outlet pipe ND 160-200	E6536613
Outlet pipe ND 65-100	E6536491
Pump flushing kit	111005A00
Purge upgrade kit	111005A01
Hygienic Enclosure 1	HYGEN001

**must be used in combination with 111005A32*

Accessories

Table 7 Inlet filter and adapter matrix

Region	Inlet filter P/N	Description	Adapter P/N	Replacement filter element P/N	ND 65	ND 100	ND 160	ND 200
North America	8090360102	Kit Inlet Filter Poly 1 1/4"	111005A22	8090360115	x			
North America	8090360103	Kit Inlet Filter Poly 1 1/4" Oversized	111005A22	8090360116	x	x		
North America	8090360104	Kit Inlet Filter Poly 2"	111005A23	8090360117	x	x	x	x
Europe	8090360124	Kit Inlet Filter Poly 1 1/4"	111005A21	8090360140	x	x		
Europe	8090360120	Kit Inlet Filter Poly 2"	N/A	8090360136	x	x	x	x
Europe	8090360123	Kit Inlet Filter Paper 1 1/4" Oversized	111005A21	8090360139	x	x		
Europe	8090360119	Kit Inlet Filter Paper 2"	N/A	8090360135	x	x	x	x
APAC	8090360159	Kit Inlet Filter Poly 1 1/4"	111005A21	8090360167	x			
APAC	8090360160	Kit Inlet Filter Poly 1 1/4" Oversized	111005A21	8090360168	x	x		
APAC	8090360161	Kit Inlet Filter Poly 2"	N/A	8090360169	x	x	x	x

Accessories

Table 8 Variants and Feature matrix

Cat.-No.	Product Name	Pumping speed			
		65 m ³ /h	105 m ³ /h	155 m ³ /h	185 m ³ /h
111065N10	NOVADRY ND 65, 50Hz	x			
111065N11	NOVADRY ND 65, 60Hz	x			
111065N21	NOVADRY ND 65, 200/380V 60 Hz	x			
111100N10	NOVADRY ND 100, 50Hz		x		
111100N11	NOVADRY ND 100, 60Hz		x		
111100N21	NOVADRY ND 100, 200/380V 60 Hz		x		
111160N10	NOVADRY ND 160, 50Hz			x	
111160N11	NOVADRY ND 160, 60Hz			x	
111160N21	NOVADRY ND 160,200/380V 60 Hz			x	
111200N10	NOVADRY ND 200, 50Hz				x
111200N11	NOVADRY ND 200, 60Hz				x
111200N21	NOVADRY ND 200, 200/380V 60 Hz				x

13 Service

13.1 Return the equipment or components for service

Before you send your equipment to us for service or for any other reason, you must complete a Declaration of Contamination Form. The form tells us if any substances found in the equipment are hazardous, which is important for the safety of our employees and all other people involved in the service of your equipment. The hazard information also lets us select the correct procedures to service your equipment.

If you are returning equipment note the following:

- If the equipment is configured to suit the application, make a record of the configuration before returning it. All replacement equipment will be supplied with default factory settings.
- Do not return equipment with accessories fitted. Remove all accessories and retain them for future use.
- The instruction in the returns procedure to drain all fluids does not apply to the lubricant in pump oil reservoirs.

Download the latest documents from leybold.com/en/downloads/download-documents/declaration-of-contamination/, follow the procedure in HS1, fill in the electronic HS2 form, print it, sign it, and return the signed copy to us.



NOTICE:

If we do not receive a completed form, your equipment cannot be serviced.

EU Declaration of Conformity

(Translation of original Declaration of Conformity)

The manufacturer: Leybold GmbH
Bonner Strasse 498
D-50968 Köln
Germany

herewith declares that the products specified and listed below which we have placed on the market, comply with the applicable EU Directives. This declaration becomes invalid if modifications are made to the product without agreement of Leybold GmbH.

Product designation: Fore vacuum pump

Type designation: NOVADRY ND 65-200

Part numbers: 111065N..., 111100N..., 111160N..., 111200N...

The products comply to the following directives:

Machinery Directive (2006/42/EC)

The safety objectives of the Low Voltage Directive 2014/35/EU were complied with in accordance with Appendix 1 No. 1.5.1 of Machinery Directive 2006/42/EC.

Electromagnetic Compatibility (2014/30/EU)

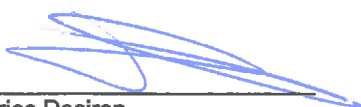
Directive RoHS (2011/65/EU) & (2015/863/EU)

The following harmonized standards have been applied:

EN 1012-2:1996+A1:2009	Compressors and vacuum pumps - Safety requirements Part 2: Vacuum pumps
EN 60204-1:2006	Safety of machinery - Electrical equipment of machines Part 1: General requirements
EN 61000-6-2:2005/AC:2005	Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments
EN 61000-6-4:2007/A1:2011	Electromagnetic compatibility (EMC) - Part 6-4: Generic standards - Emission standard for industrial environments
EN 50581:2012	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

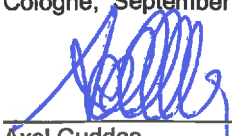
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Cologne, September 12th, 2019



Andries Desiron
Vice President Engineering
Atlas Copco Industrial Vacuum Division

Cologne, September 12th, 2019



Axel Guddas
General Manager
Leybold GmbH

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